

# The Material World

Phil Coffey

### **Coffey Architects**

20 Years

Brimming with energy and a touch of wit sharpened by diligence, Coffey embodies a diverse mix of personalities, strengths, and skills. It's our blend of zest and technical expertise that moulds our work into creations that bring joy and satisfaction. PHIL COFFEY
FOUNDING DIRECTOR

**LEADERSHIP TEAM** STRATEGY & DESIGN

LEE MARSDEN
DIRECTOR PRACTICE

STEVE JONES **DIRECTOR** SUSTAINABILITY

PROJECT DIRECTION ALL STAGES

MICHAEL HENRIKSEN DIRECTOR DESIGN

DESIGN, MONITORING & REVIEW

RAFID SULAIMAN
ASSOCIATE DIRECTOR

TOM LEA
ASSOCIATE DIRECTOR

PROJECT DELIVERY ALL STAGES

SANA TABASSUM
COMMUNICATIONS
& ENGAGEMENT

DOROTA GLAB
ASSOCIATE DIRECTOR,
STUDIO & SOCIAL VALUE

STUDIO DESIGN TEAM

ASSOCIATE DIRECTORS
SENIOR ARCHITECTS
ARCHITECTS
ARCHITECTURAL ASSISTANTS
VISUALISERS

PROJECT ARCHITECTS
DEVELOPMENT
PRODUCTION

PRODUCTION
MODELLING
PRESENTATION
VISUALISATION
DELIVERY

**STUDIO TEAM** 



- Materials we have used
- Materials we are excited to start using
- Sectors: Office, BTR, Co-Living, Later Living, Social Housing

### The Material World

#### Introduction

**Construction industry under pressure:** Rising material costs + ESG expectations

Hidden challenge: Operational costs and long-term management

Materials impact more than carbon: They shape building performance and durability.

Decisions affect maintenance, energy use, and total costs over 30+ years

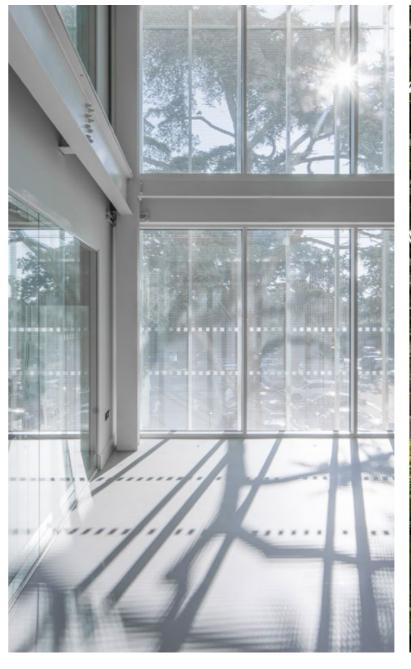
Goal: Balance upfront cost, sustainability, and long-term value

# Light & Landscape

As materials



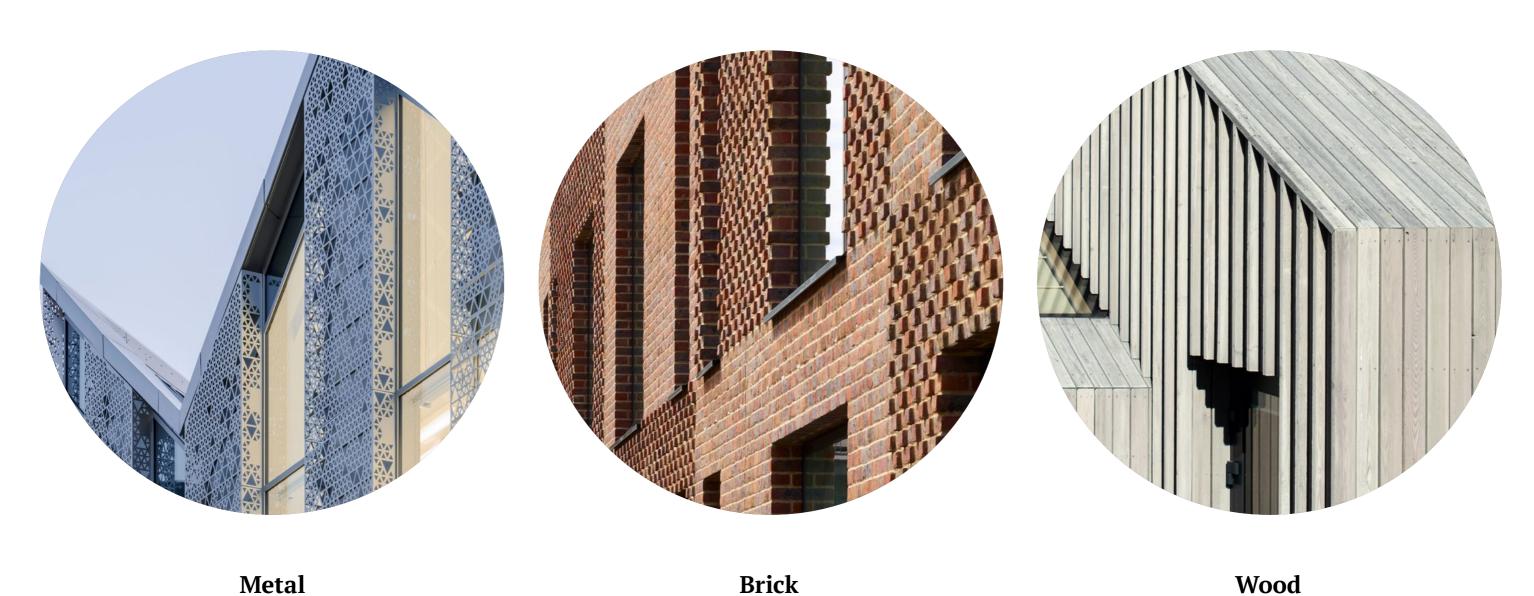






# Three Types of Sustainable Materials

That we have enjoyed using



Circular design

Durability and gracefully aging

Low carbon

# Metal









### Metal

Construction Materials Pyramid

- CO<sub>2</sub> footprint
- By CINARK at the Royal Danish Academy



### Metal

### So Why Do We Use It?

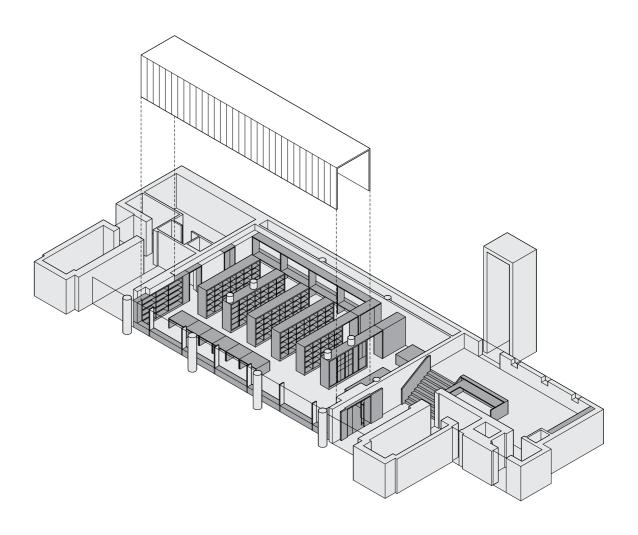
- Light façades less structure less material
- Manipulation of thin material to create depth and good daylighting
- Recycled metal offers greener solution
- Circular design: Assembly details are important to ensure disassembly is possible in the future

### Science Museum **Research Centre**

SCIENCE for **MUSEU**M **GROUP** 



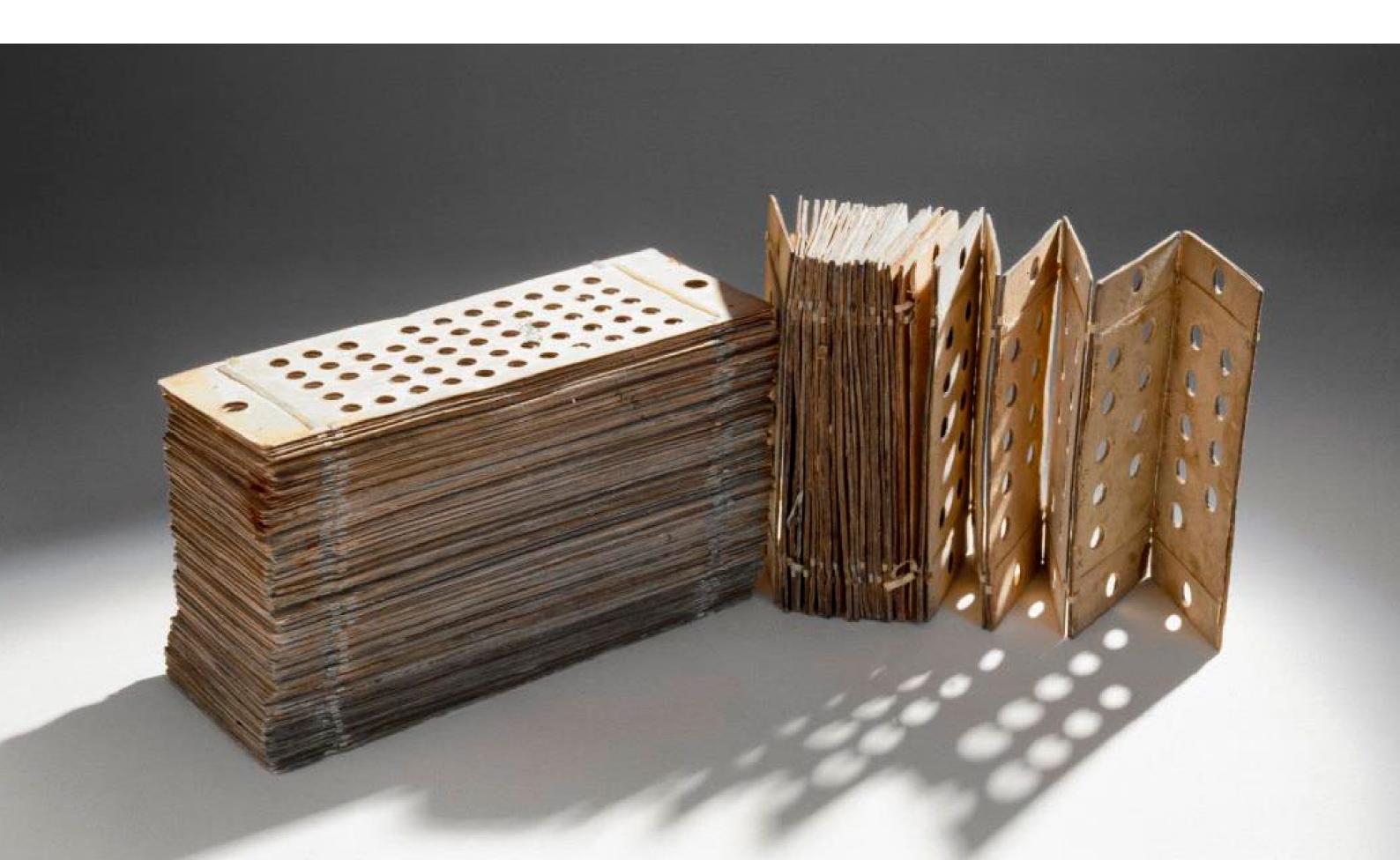
- Civic Trust Award regional finalist
- RIBA London Award won
- Lighting Design Award shortlisted
- AJ Retrofit Award shortlisted
- GIA: 6,000 sqft

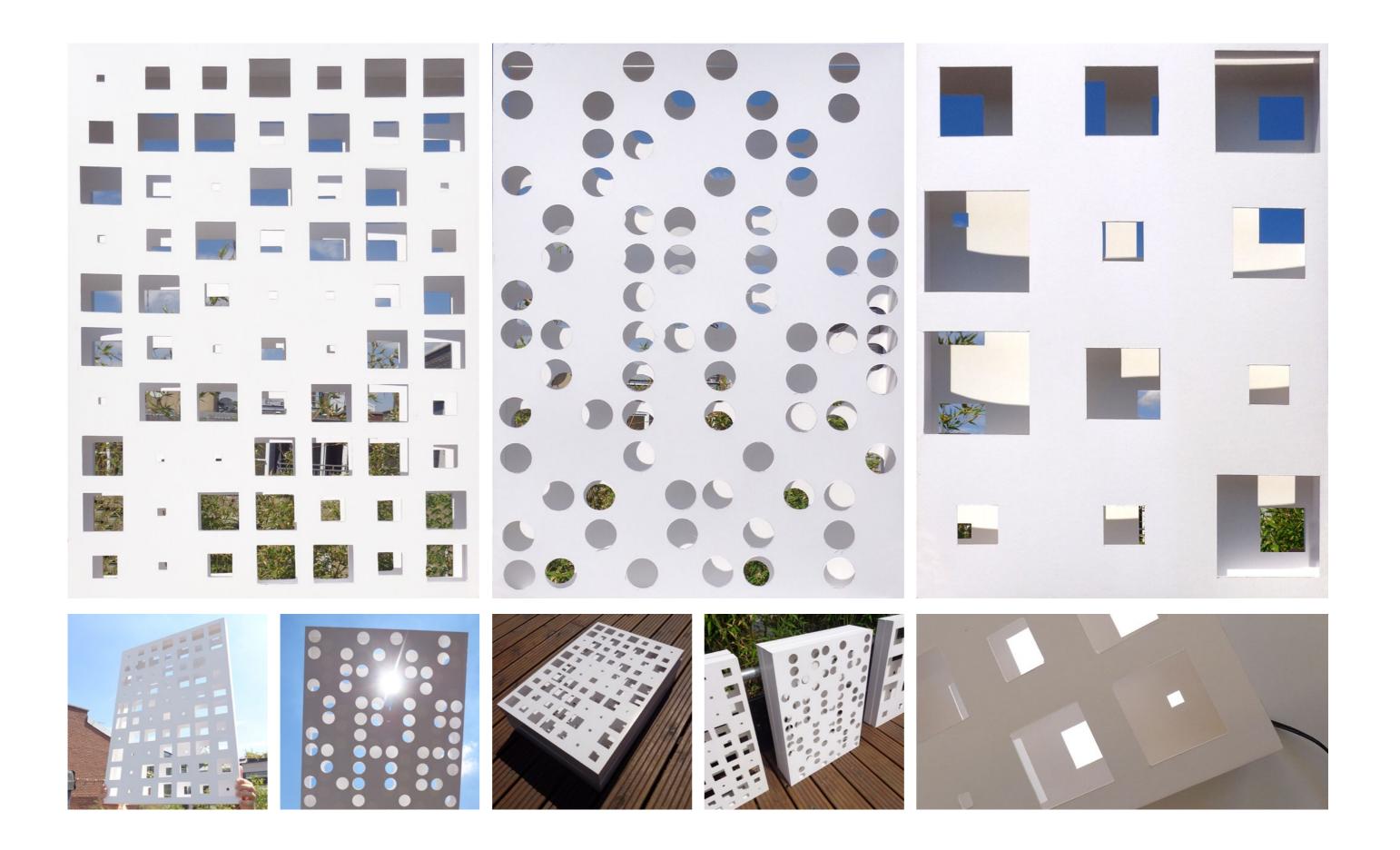


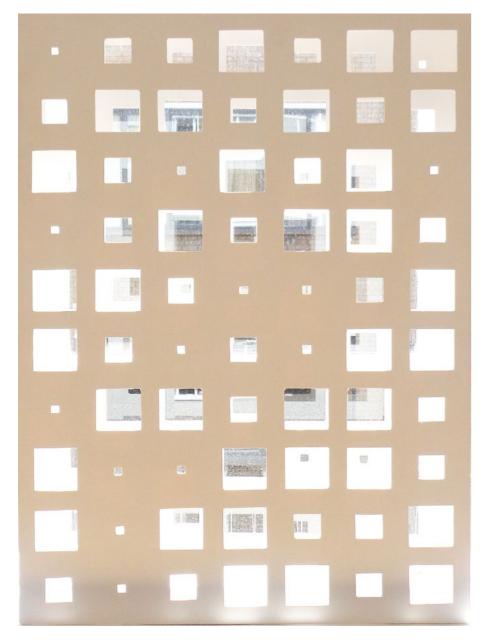


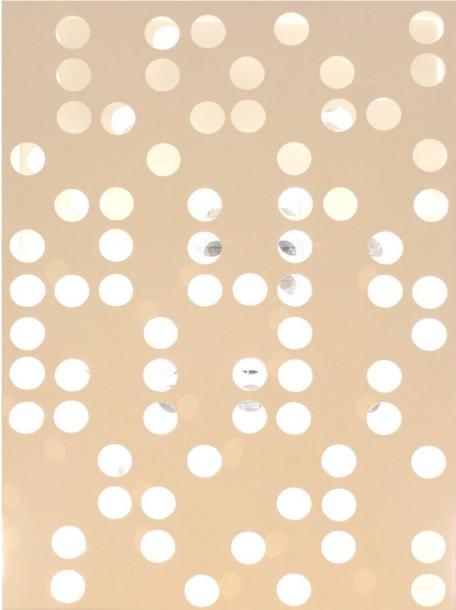
Isaac Newton sitting under the tree leading to his discovery of universal gravitation by observing an apple fall.







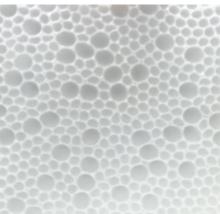


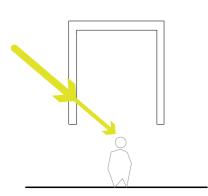


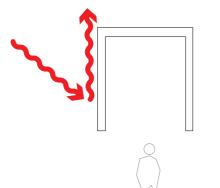


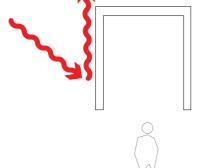










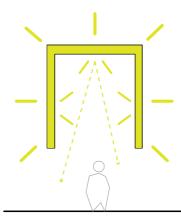


#### **Daylight Thermal**

Solar filter Control of daylight glare and sunlight

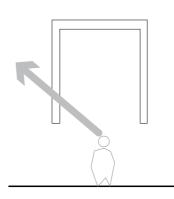
# **Comfort**

Assisting natural ventilation strategy Control of heat gain Passive control



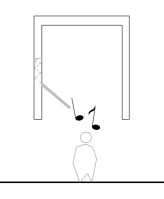
#### **Artificial Light**

Balance the space visually and for lighting Flexible lighting settings Subtle variance through the day



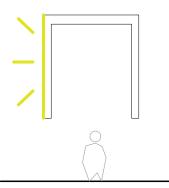
#### View & **Transparency**

Maintain views to outside



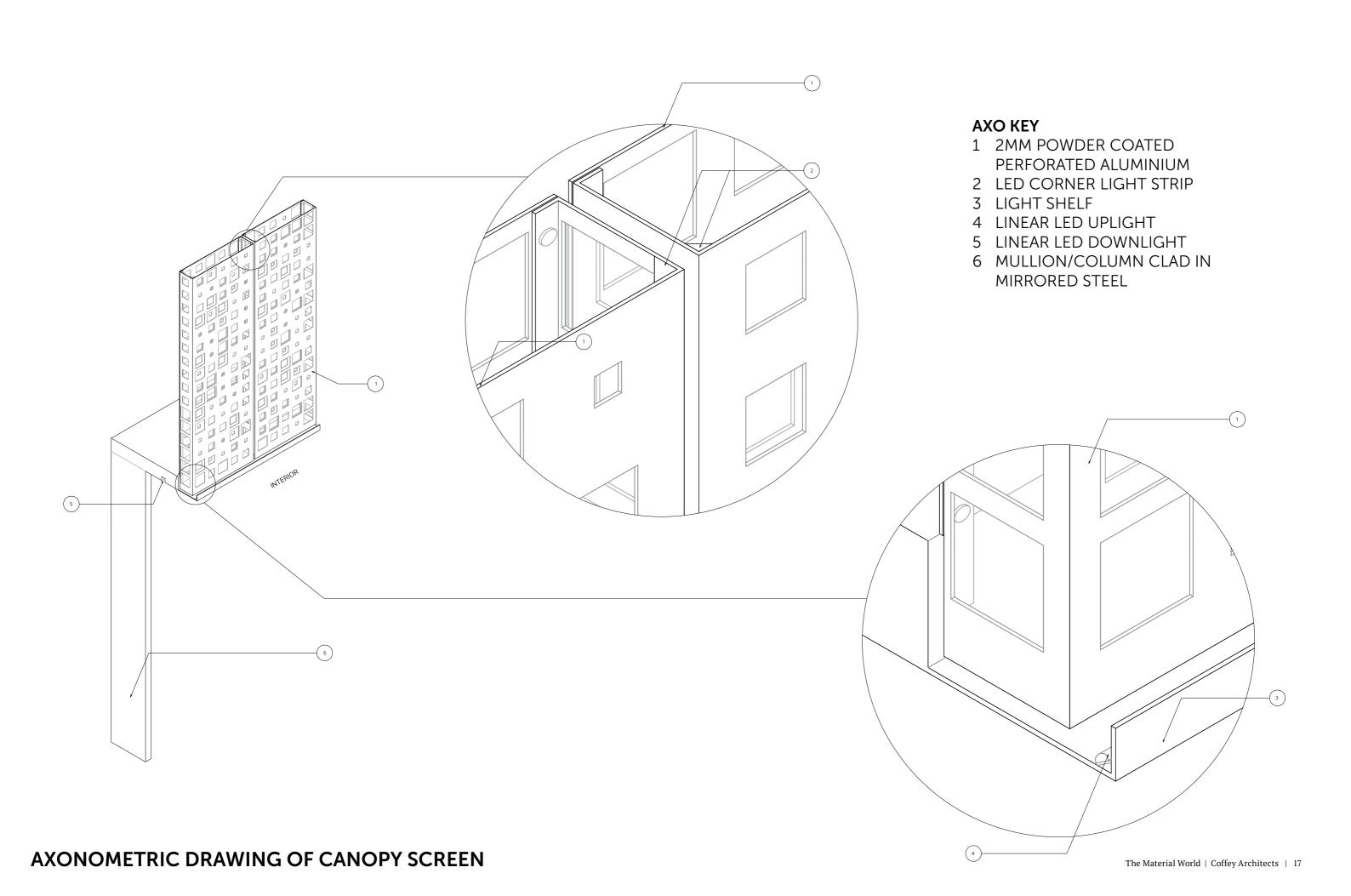
#### **Acoustics**

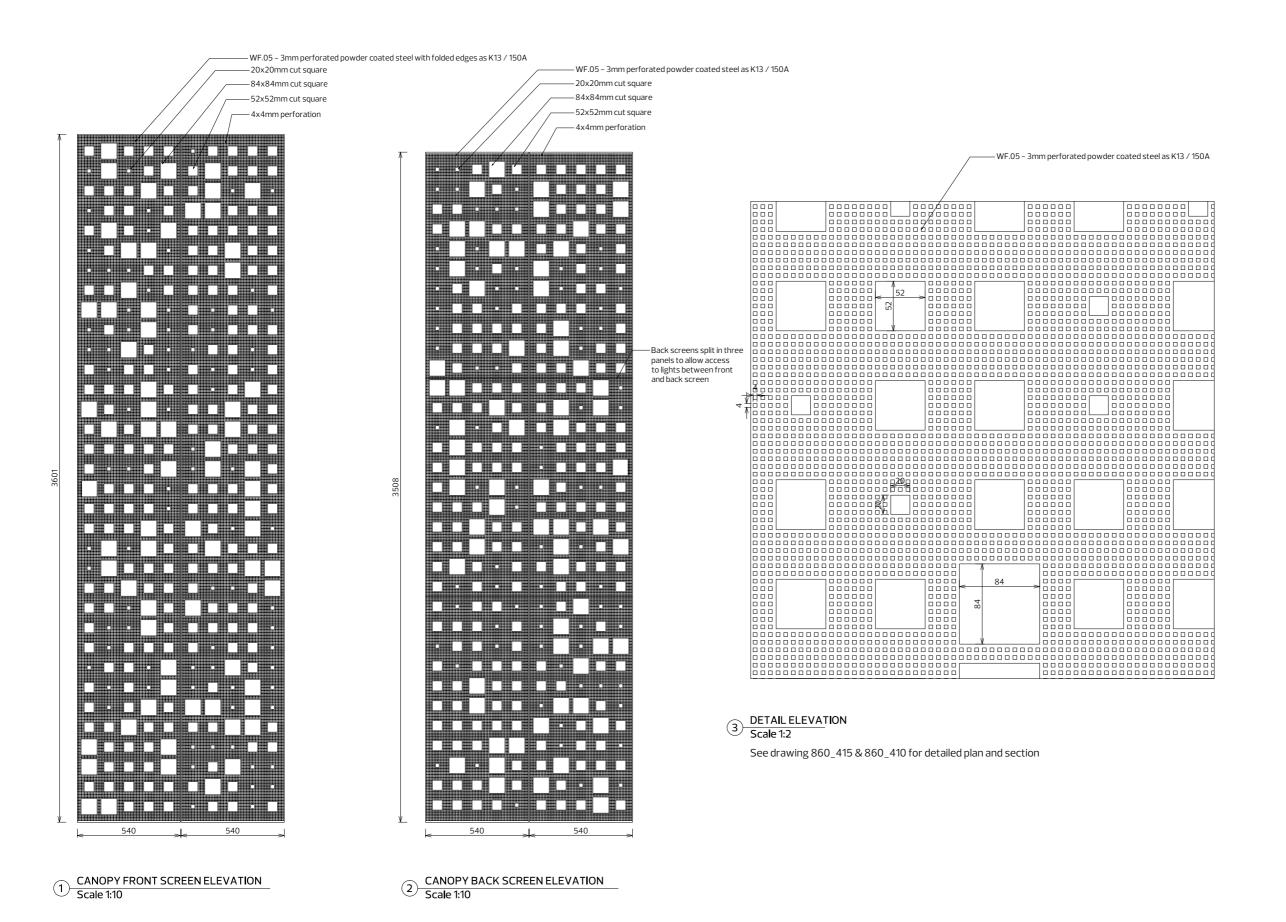
Enhance acoustic performance

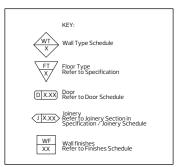


#### **Identity**

Two sided design provides signage and identity to exterior and mezzanine







WALL FINISHES KEY:

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WF.01 – Painted Finish M60/110
WF.02 – Mirror L40/550
WF.03 – Make Good Existing Concrete C42
WF.04 – Glass L40/450
WF.05 – Canopy steel panel as K13/150A
WF.06 – Tiles M40/110B

IOINERY FINISHES KEY:

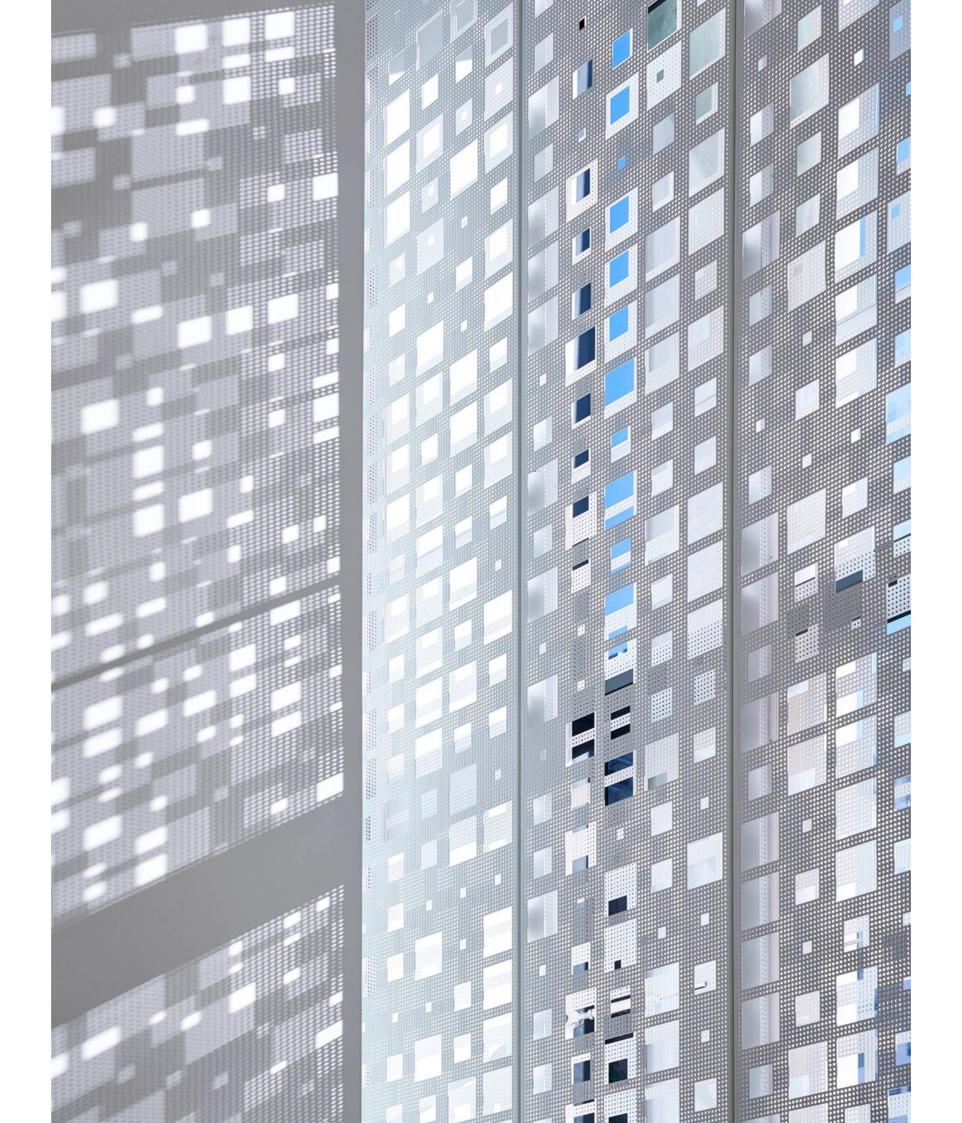
JF.01 - Quarter Cut European Oak with hardwood lipping N10 & Z10 JF.02 – Laminate N10 & Z10

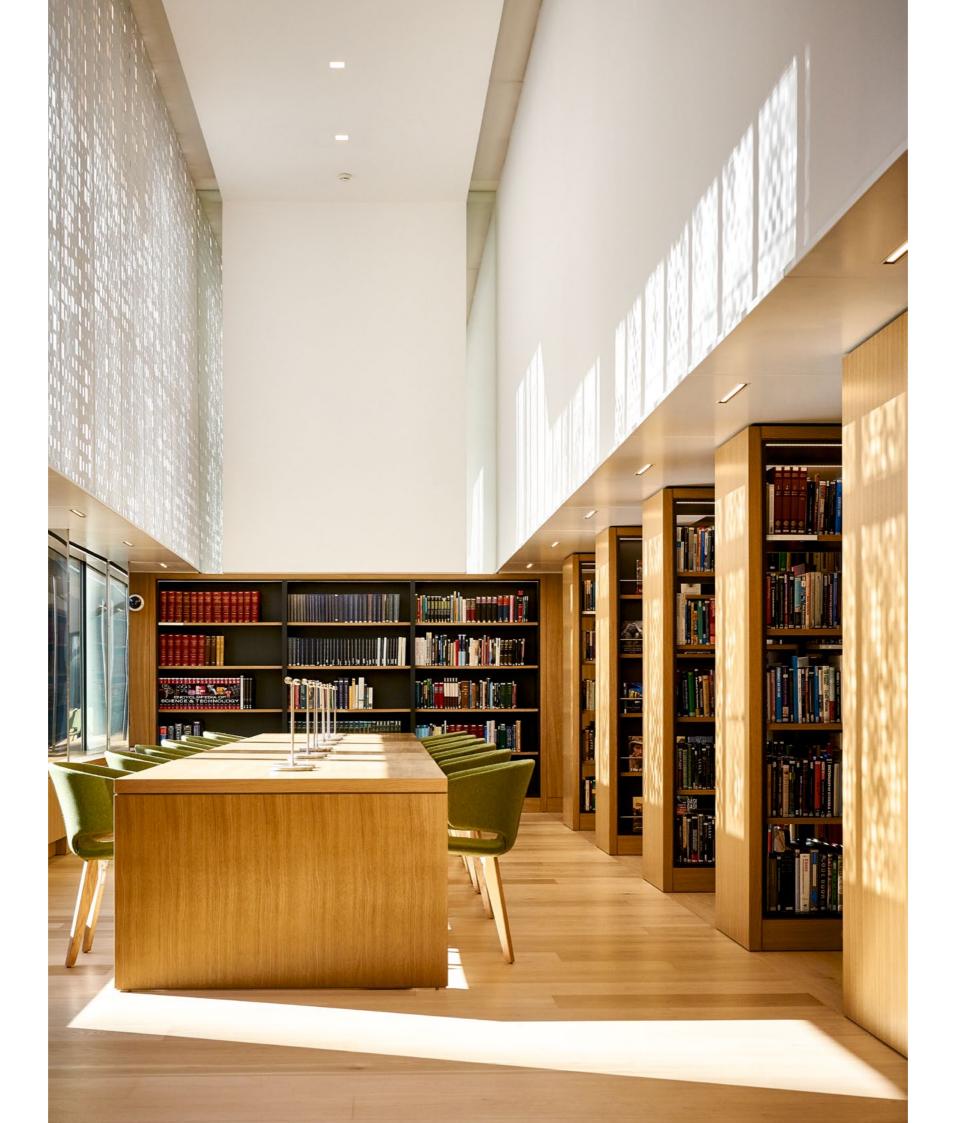
CEILING FINISHES KEY: CF.01 – Painted Finish K10/225 CF.02 – Make Good Existing Concrete C42 CF.03 - Concrete Render M20/220

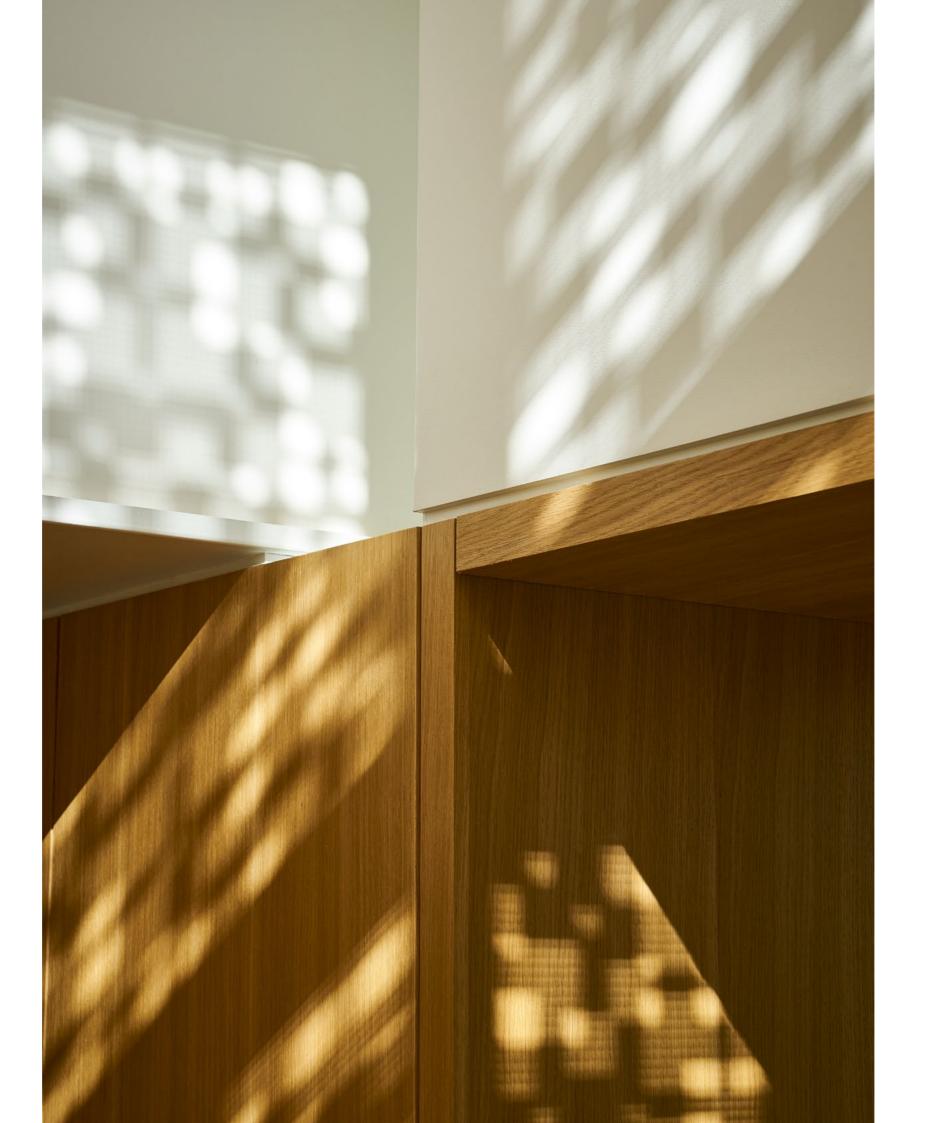
FLOOR FINISHES KEY:

FF.05 - Coir Matting M50/15

FF.01 - Tiled Stone / Concrete Flooring M40/110 FF.02 - Quarter Sawn Oak Boarding M21/115 FF.03 - Carpet M50/130 FF.04 - Rubber Roll Flooring M50/150





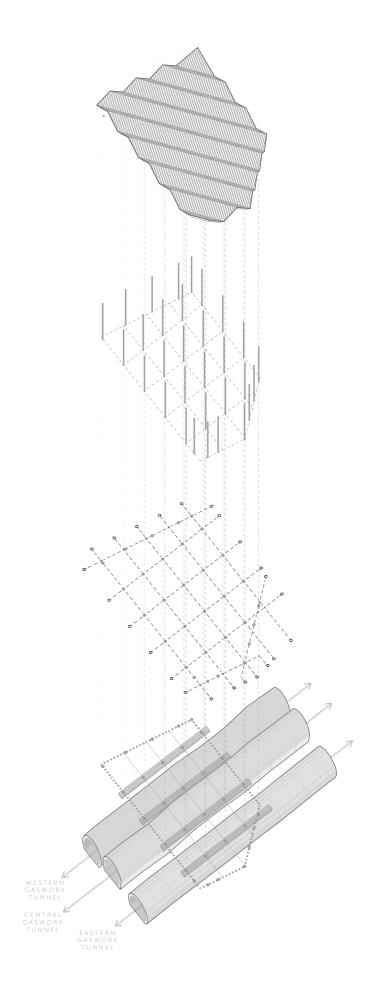




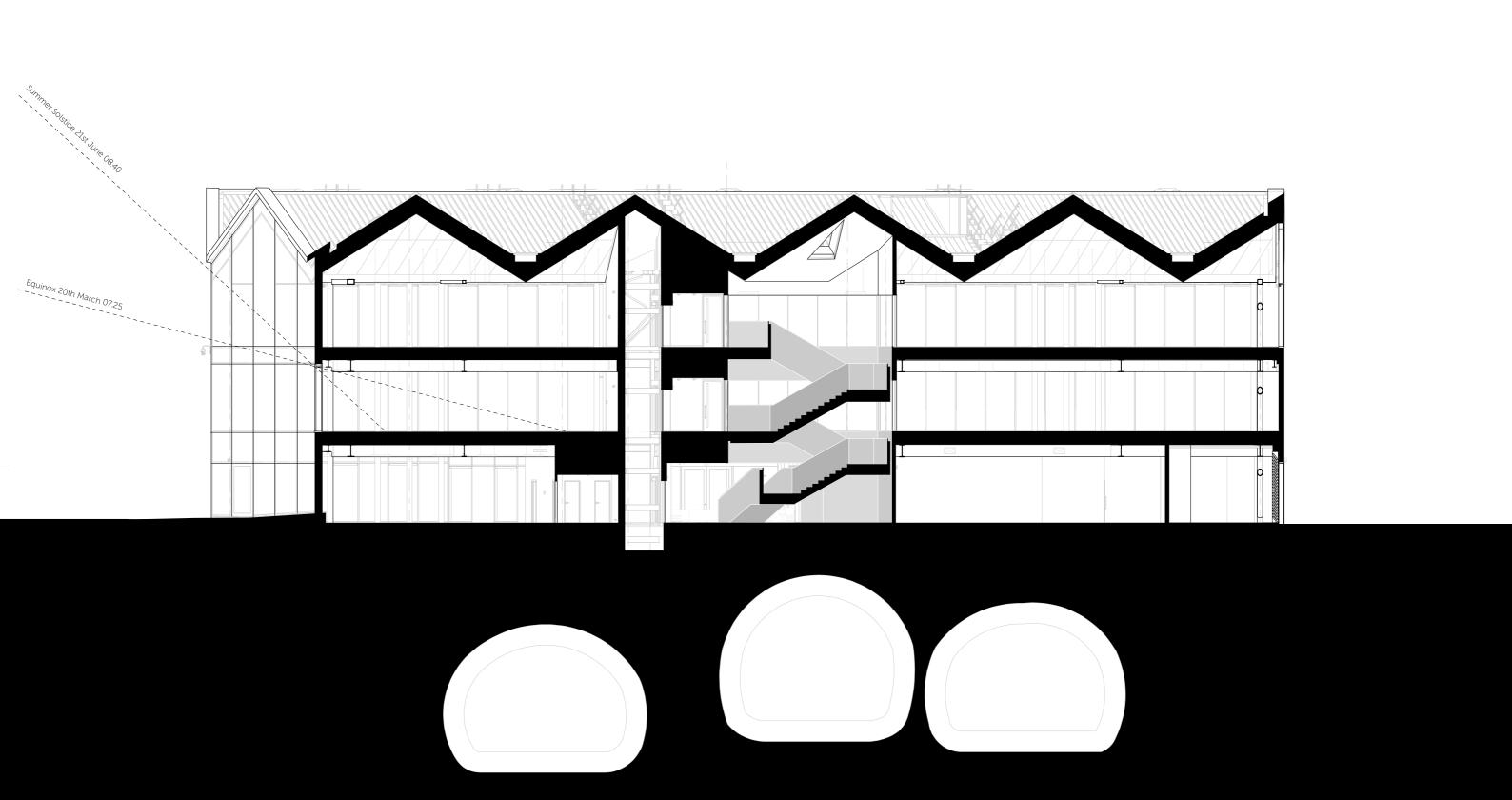
# 22 Handyside Street



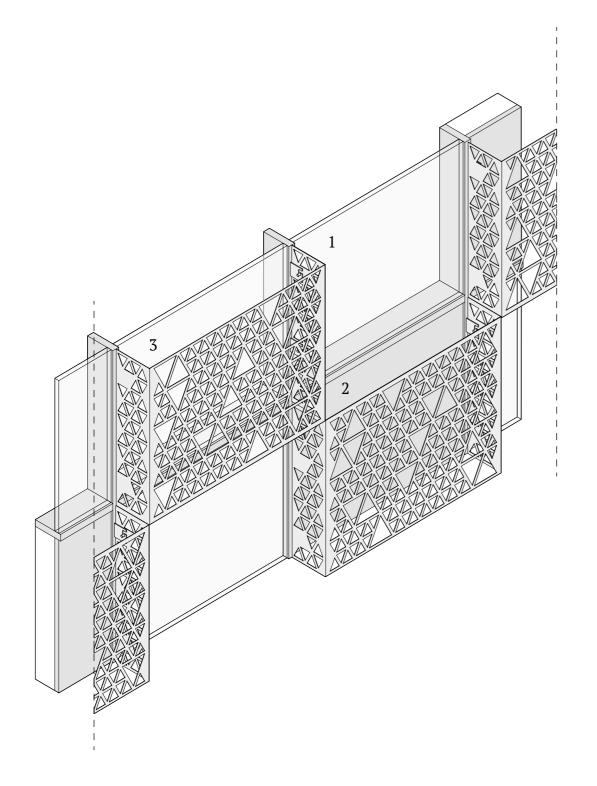
- 2024 RIBA London Award
- 2021 Schuco Excellence Award
- BREEAM Outstanding
- Speculative new build office that prioritises sustainability
- Carefully built above three Grade II listed tunnels
- GIA: 50,000 sq ft







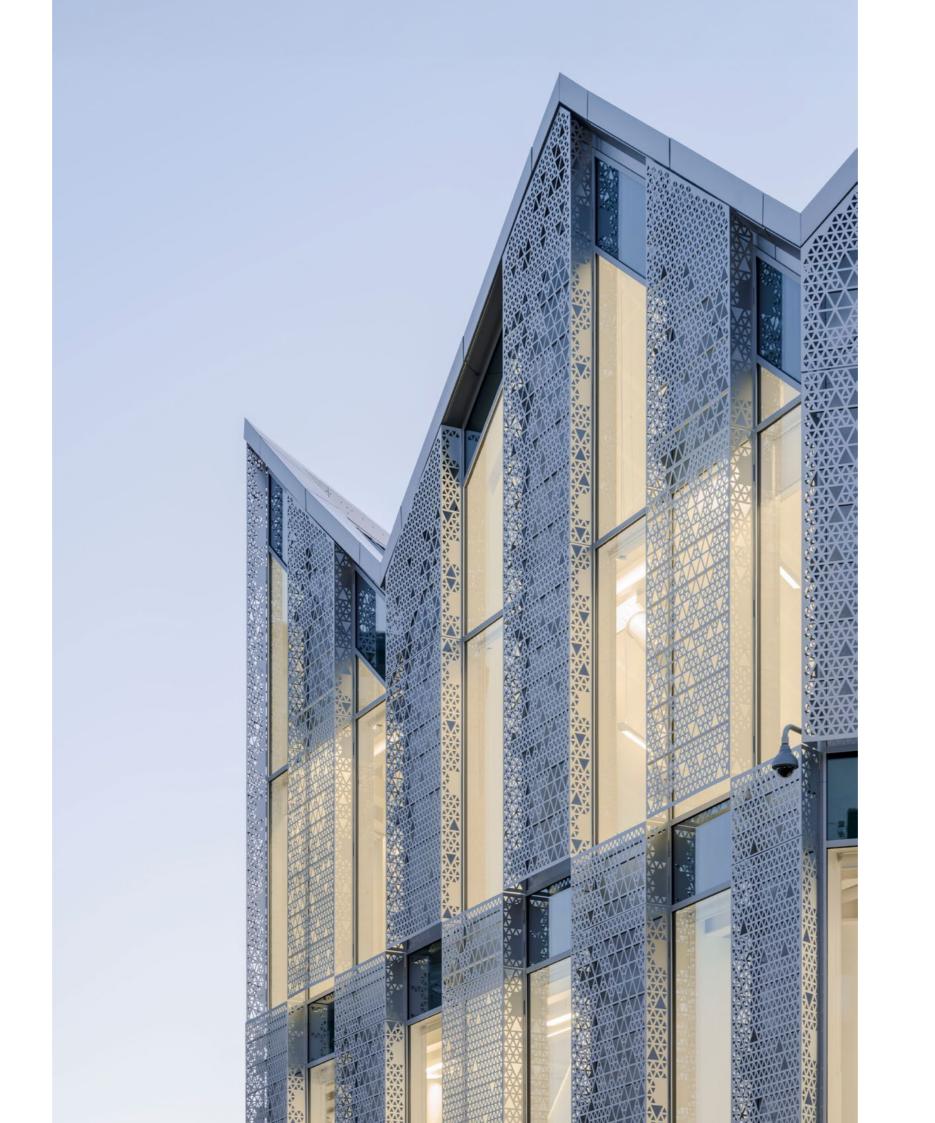




#### Perforated screens allows:

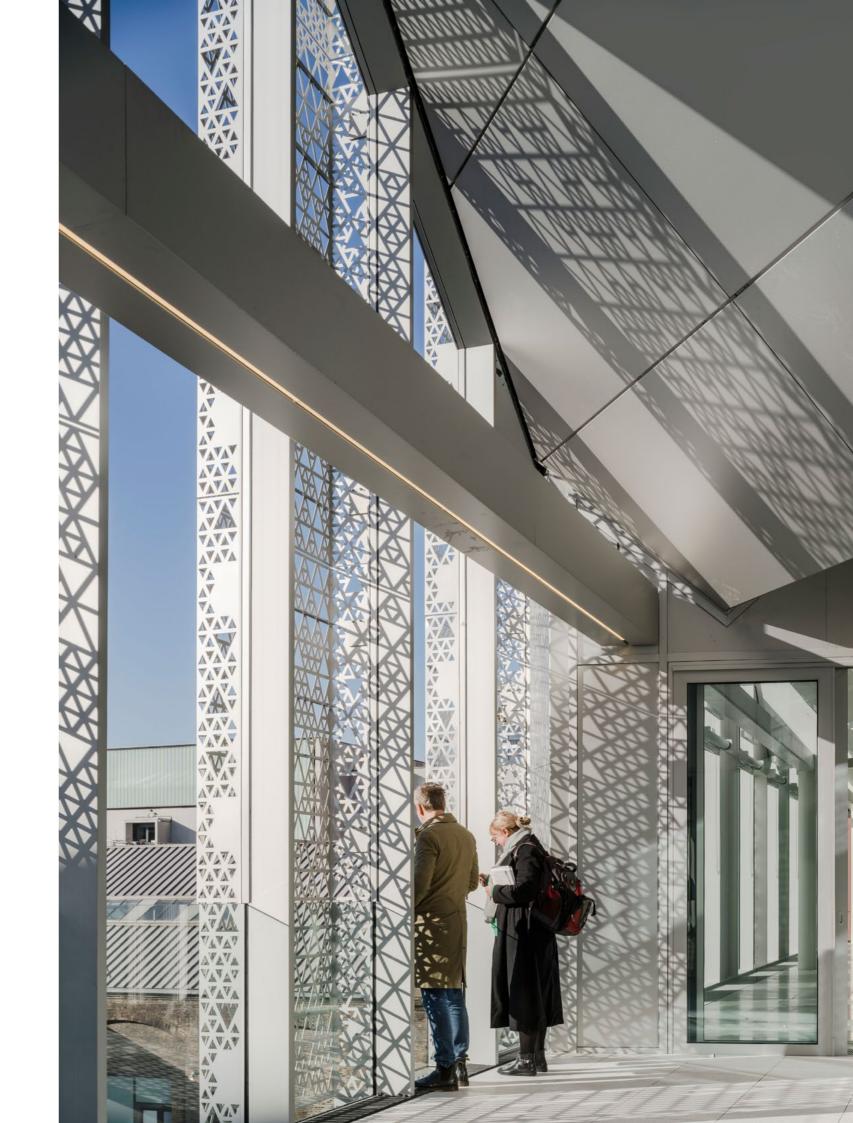
- Depth to a thin material
- Light weight on top of tunnels
- Interesting shadows across the interior preventing fatigue

- Clear glazing
   Double layered facade perforated panel in front of solid facade panel
   Double layered facade perforated panel in front of translucent glazing

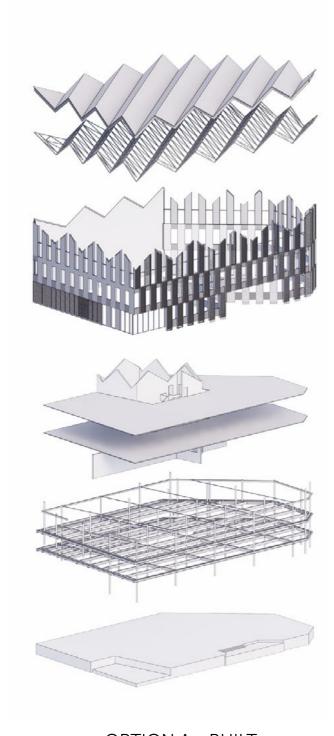


"Many of us have been up to see the building early in the morning to watch the autumn sunrise reflecting in the façade – it's one of those truly magical moments and the concept has been absolutely nailed."

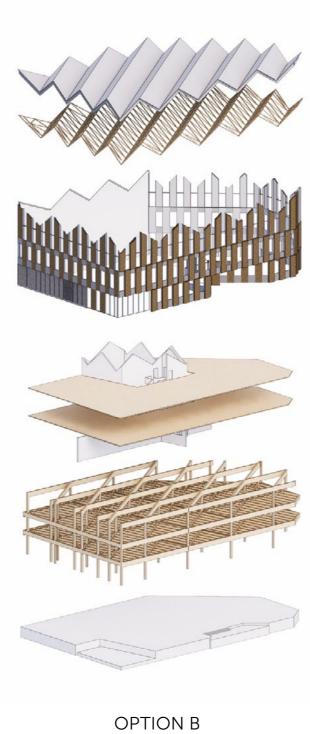
Will Colthorpe - Partner, Argent LLP



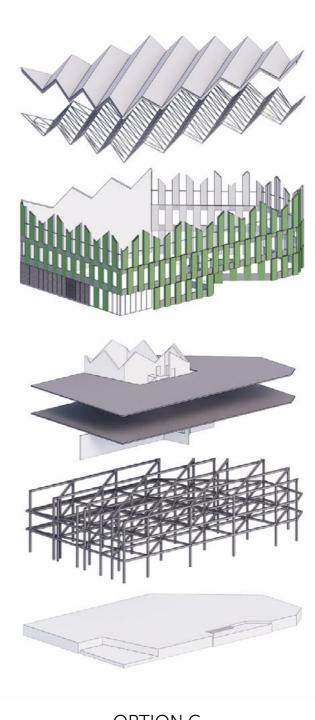




OPTION A - BUILT STEEL FRAME / ALUMINIUM PANELS FACADE



TIMBER FRAME / BRICK FACADE



OPTION C CONCRETE FRAME / GRC PANELS FACADE

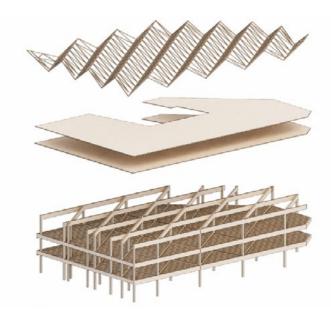




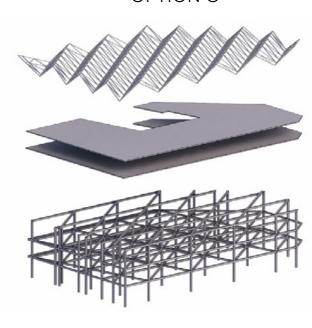
#### OPTION A - AS-BUILT



#### OPTION B



#### OPTION C



#### STEEL FRAME

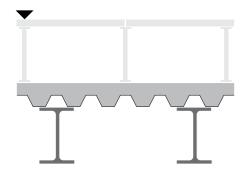
GF Slab	92 t CO <sub>2</sub> e
Steel columns	198 t CO <sub>2</sub> e
Steel primary & secondary beams	440 t CO <sub>2</sub> e
Steel composite deck 140 mm	75 t CO <sub>2</sub> e
Ready-mix concrete	101 t CO <sub>2</sub> e
Reinforcement steel fine mesh	18 t CO <sub>2</sub> e
Steel roof profiles	282 t CO <sub>2</sub> e

#### TIMBER FRAME

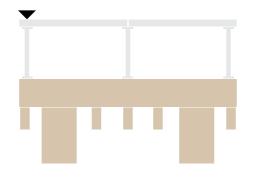
GF Slab	92 t CO <sub>2</sub> e
Glulam columns 400 x 400 mm	11 t CO <sub>2</sub> e
Glulam primary beams 1100 x 260 mm & secondary beams 860 x 260 mm	54 t CO <sub>2</sub> e
Glulam ribs 160 x 520 mm	50 t CO <sub>2</sub> e
CLT floor 160 mm deep	70 t CO <sub>2</sub> e
Glulam roof profiles & ribs	52 t CO <sub>2</sub> e

#### CONCRETE FRAME

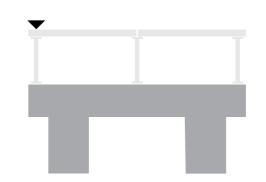
GF Slab	92 t CO <sub>2</sub> e
Concrete columns 400 x 400 mm	35 t CO <sub>2</sub> e
Concrete primary beams 400 x 450 mm	121 t CO <sub>2</sub> e
Concrete secondary beams 350 x 400 mm	26 t CO <sub>2</sub> e
Concrete cast-in-situ floor (240 mm deep)	280 t CO <sub>2</sub> e
Steel roof profiles	282 t CO <sub>2</sub> e



1206 t CO<sub>2</sub>e

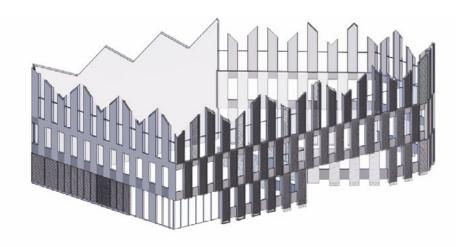


329 t CO<sub>2</sub>e



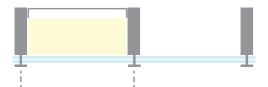
836 t CO<sub>2</sub>e

#### OPTION A - AS-BUILT



#### **ALUMINIUM PANELS**

Glazed curtain wall	145 t CO <sub>2</sub> e
Solid aluminium panels	46 t CO <sub>2</sub> e
Perforated aluminium panels 3 mm	41 t CO <sub>2</sub> e
Rainscreen aluminium cladding 1,5 mm	11 t CO <sub>2</sub> e
Retail glazing, plant louvres, external ceiling, lobby finish, galvanized steel gratings	45 t CO <sub>2</sub> e



#### OPTION B

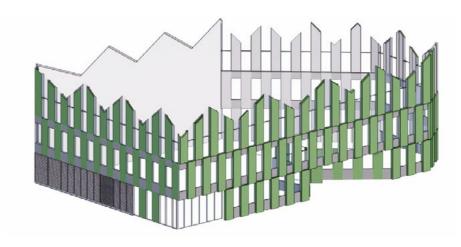


#### **BRICK**

Double glazed windows	72 t CO <sub>2</sub> e
Gypsum-based plaster	0.8 t CO <sub>2</sub> e
Gypsum plasterboard	4 t CO <sub>2</sub> e
Metal framing	4.8 t CO <sub>2</sub> e
Polyethylene membrane	0.9 t CO <sub>2</sub> e
Rock wool insulation panels (70 & 130 mm)	9 t CO <sub>2</sub> e
Laminated HDPE	0.9 t CO <sub>2</sub> e
Red brick	38 t CO <sub>2</sub> e
Retail glazing, plant louvres, external ceiling, lobby finish, steel gratings	45 t CO <sub>2</sub> e

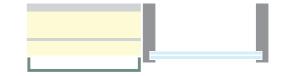


#### OPTION C



#### **GRC PANELS**

Double glazed windows	72 t CO <sub>2</sub> e
Gypsum-based plaster	0.8 t CO <sub>2</sub> e
Gypsum plasterboard	4.1 t CO <sub>2</sub> e
Metal framing	7.2 t CO <sub>2</sub> e
Vapour-proof membrane	0.5 t CO <sub>2</sub> e
Rock wool insulation panels (150 mm)	12.8 t CO <sub>2</sub> e
Laminated HDPE	0.9 t CO <sub>2</sub> e
GRC panels (15 mm)	24 t CO <sub>2</sub> e
Secondary aluminium framing	13 t CO <sub>2</sub> e
Retail glazing, plant louvres, external ceiling, lobby finish, steel gratings	45 t CO <sub>2</sub> e

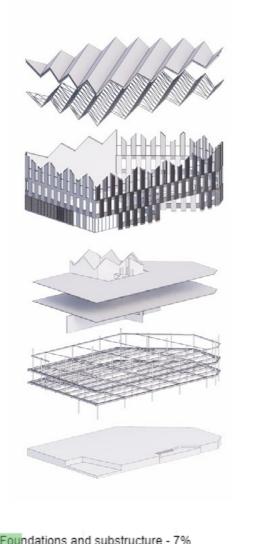


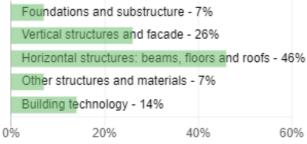
288 CO<sub>2</sub>e

175.4 t CO<sub>2</sub>e

180.3 t CO<sub>2</sub>e

OPTION A - BUILT **STEEL FRAME / ALUMINIUM PANELS FACADE** 

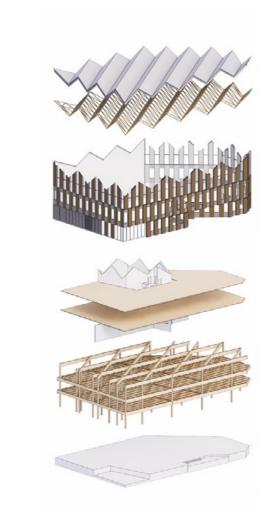


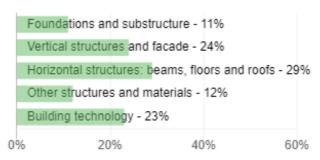


(A1-A3) 2,474 t CO<sub>2</sub>e

#### OPTION B

#### TIMBER FRAME / BRICK FACADE

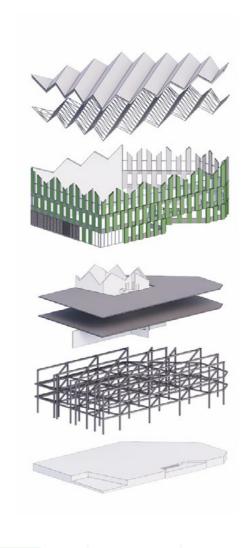


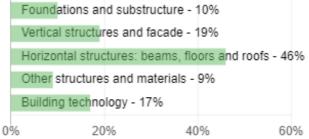


(A1-A3) 1,495 t CO<sub>2</sub>e

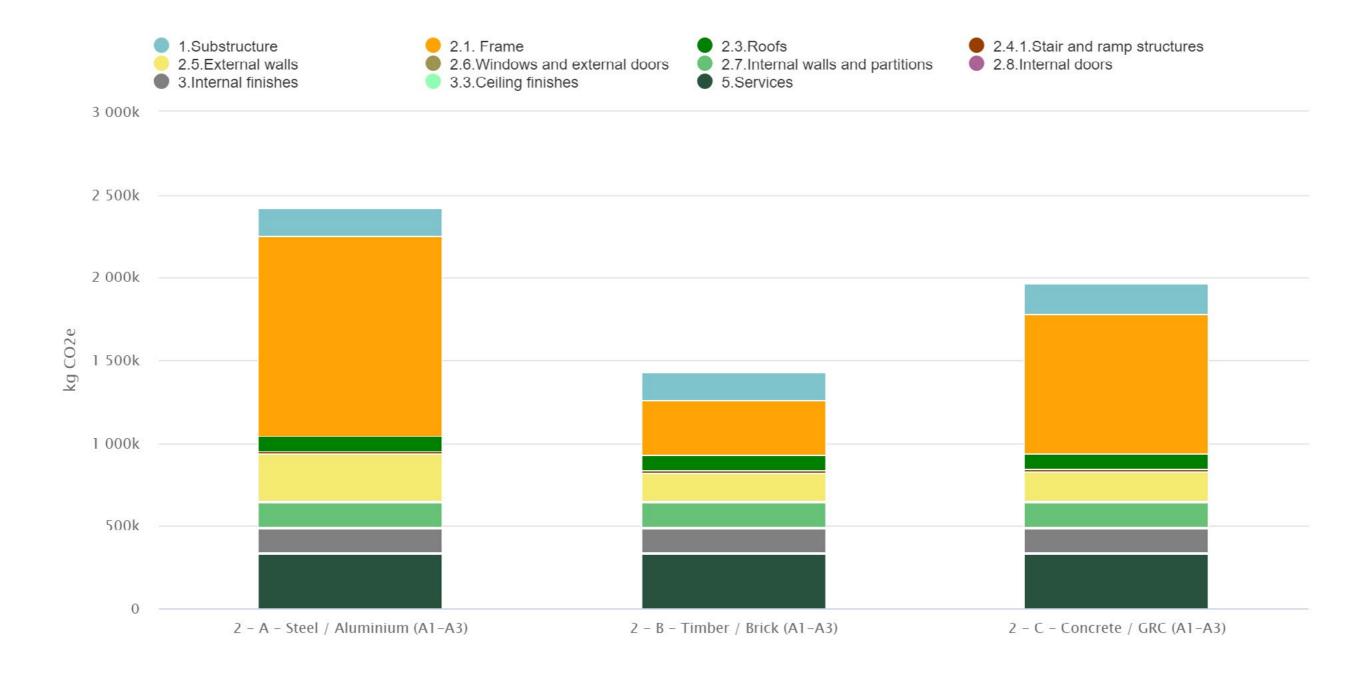
#### OPTION C

#### CONCRETE FRAME / GRC PANELS FACADE





(A1-A3) 2,027 t CO<sub>2</sub>e



# The Tannery

for



- 2024 Housing Design Award shortlist

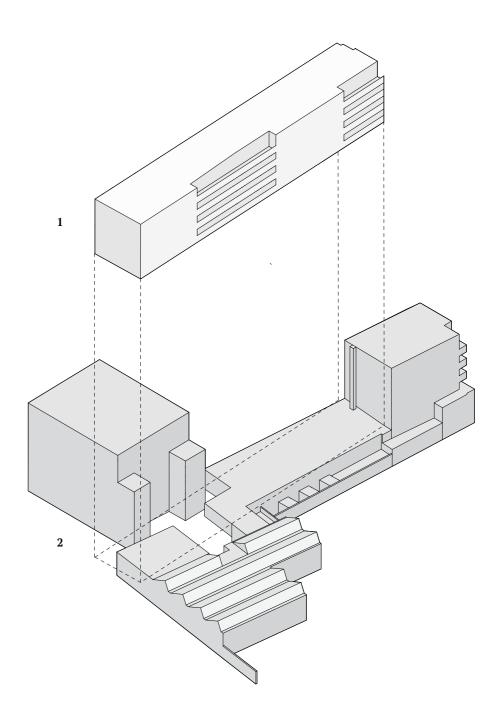
- Contract value: £28m

- GIA: 9500 m2

- Cost per m2: £2,947

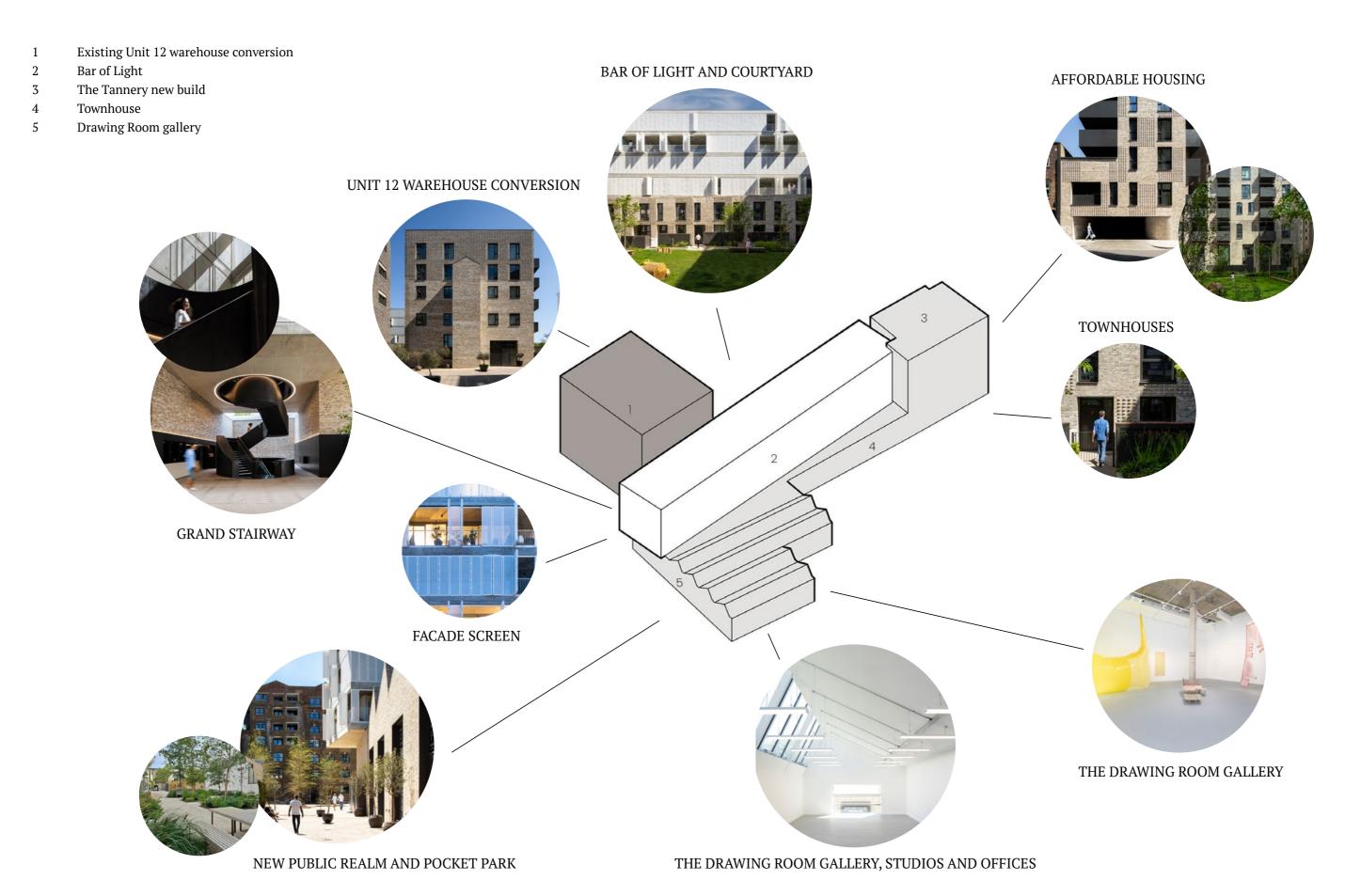
- 71 mixed-tenure homes set within an existing cultural community

- Arts facility: Drawing Room Gallery and Tannery Arts studios

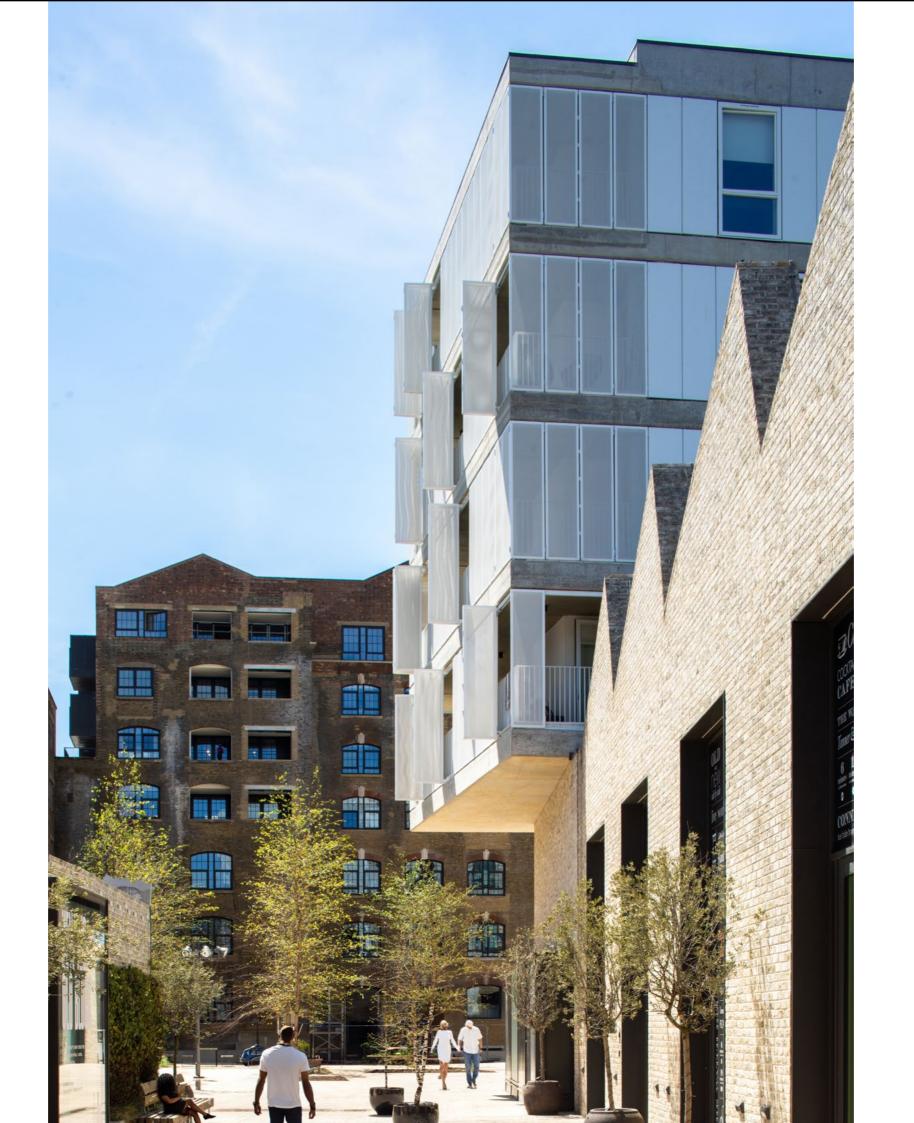


### Kev

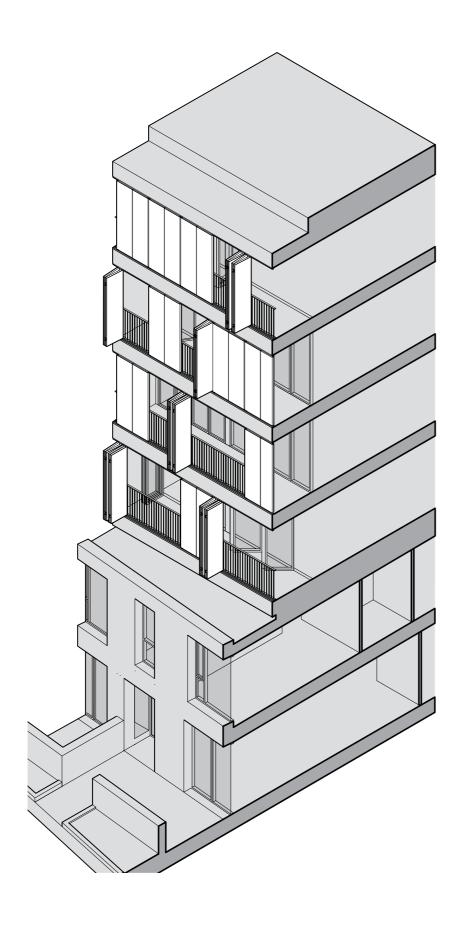
- 1 Bar of Light
- 2 Brick Crust





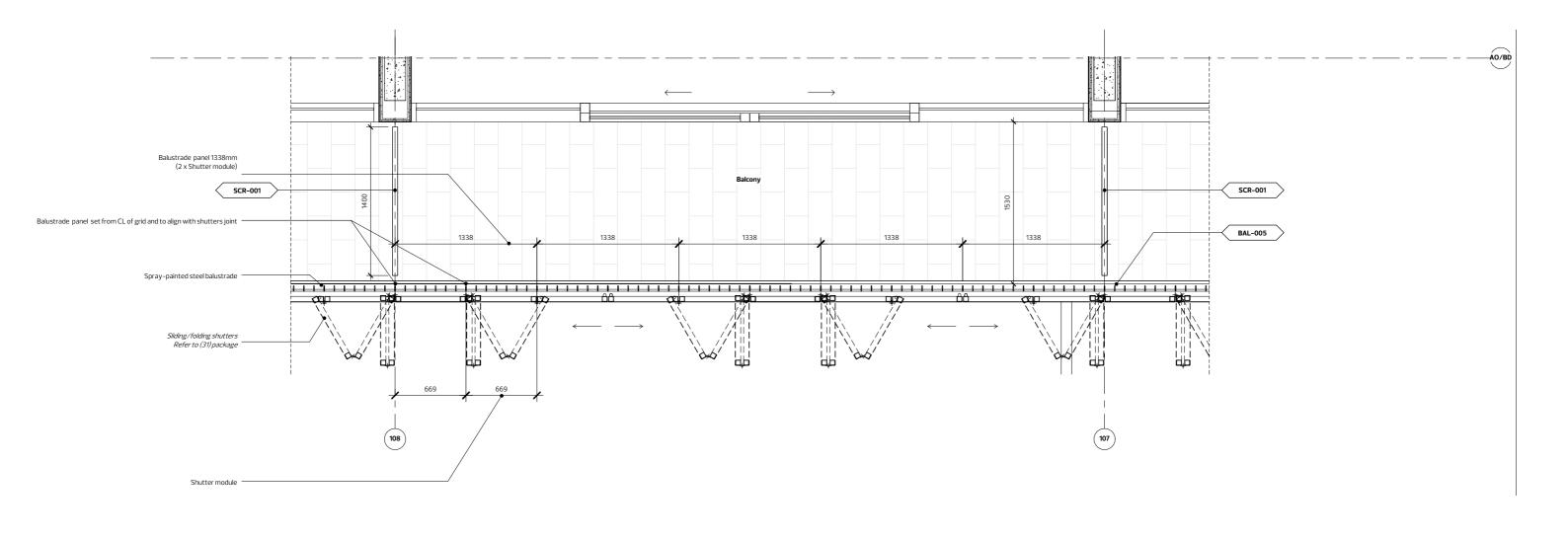






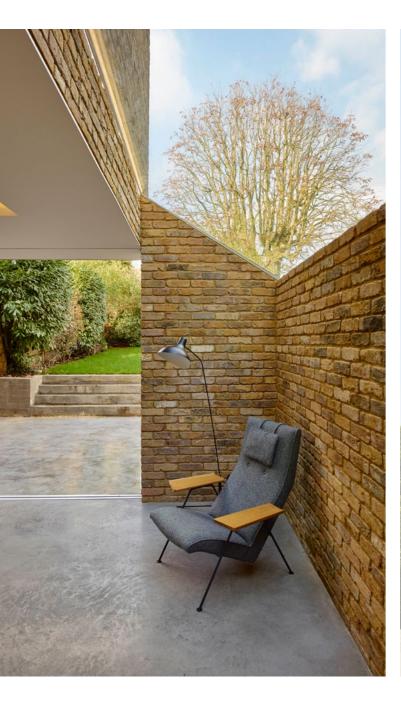
### Perforated screens allow:

- Dual-aspect residences maximize natural light and crossventilation, reducing reliance on artificial heating and lighting
- Perforated shutters manage solar gain, enhance façade aesthetics, and allow residents to control privacy and sunlight
- Outdoor circulation with external staircases reduces enclosed corridors, boosts efficiency, encourages community interaction, and promotes physical activity





# **Brick**









Roughly between 70% to 80% of newly built residential properties in the UK involve bricks - commonly in masonry construction or as brick façades.

# **Brick**

## Construction Materials Pyramid



## **Brick**

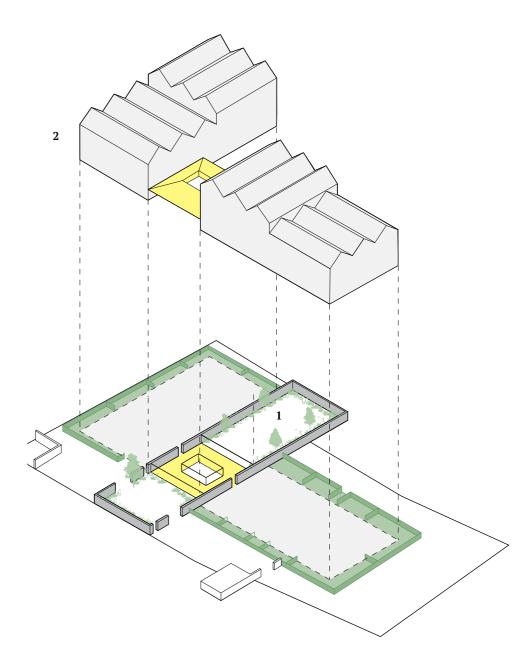
## So Why Do We Use It?

- Planning friendly
- Depth and richness
- Durable
- Familiarity
- Use lime mortar to allow for reuse in future
- Great greener brick alternatives are becoming more common

# **Cobham Bowers**



- 2024 RIBA South East Award
- 2024 RIBA South East Building of the Year sponsored by EH Smith
- Contract value: £16.9m
- GIA: 6,726m2
- Cost per m2: £2,513
- Highly efficient with four repeating flat layouts

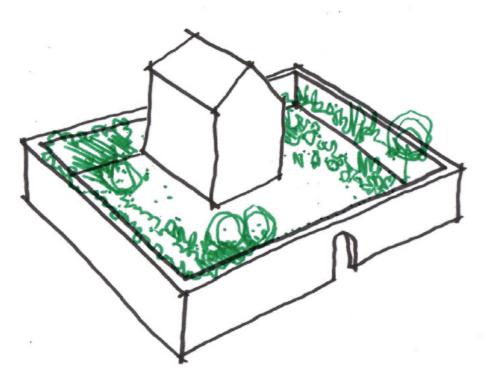


### Kev

- 1 Walled garden
- 2 Strong form linked with pavilion

# Vernacular Concept

### Framework for community



CONCEPT BASED ON KEY CHARACTERISTICS OF COBHAM VILLAGE

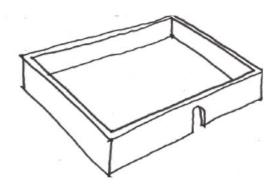
STRONG SENSE OF IDENTITY, SETTING & ENCLOSURE



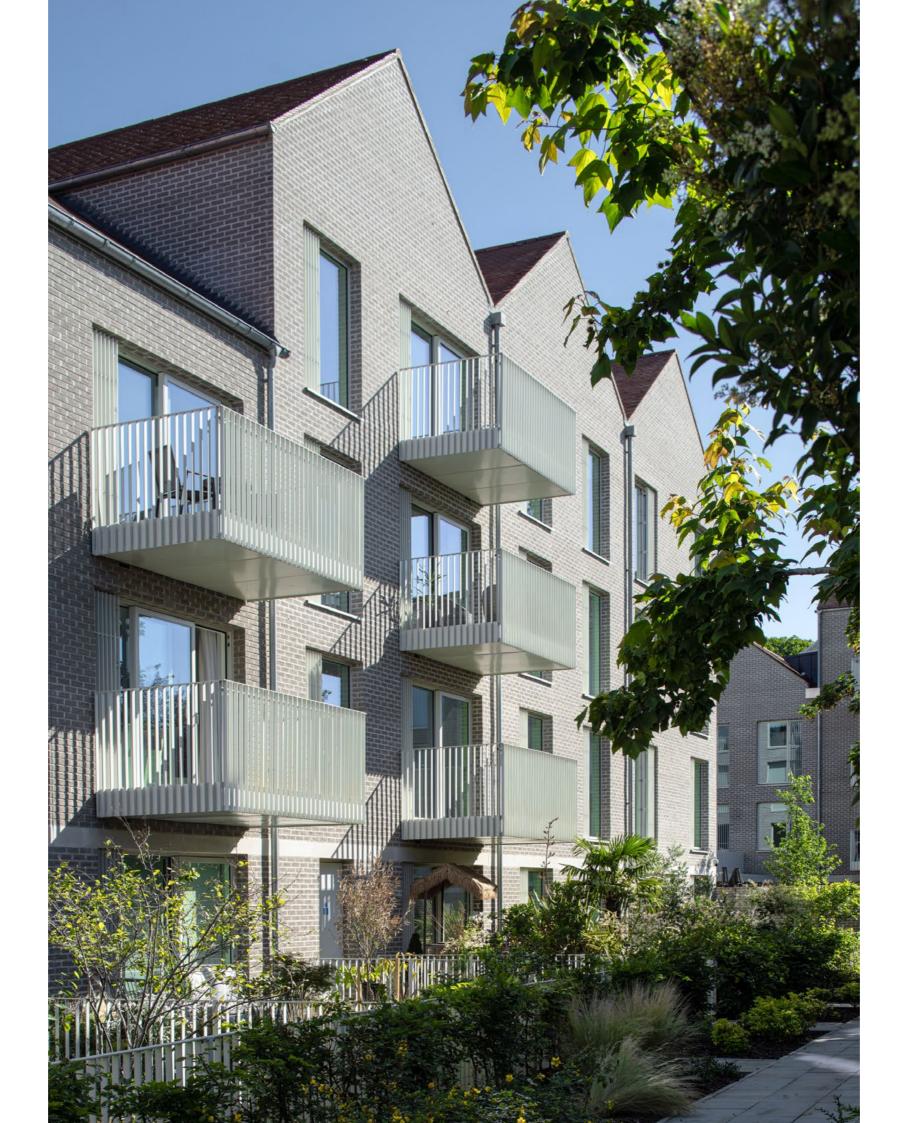




**SETTING** LANDSCAPE



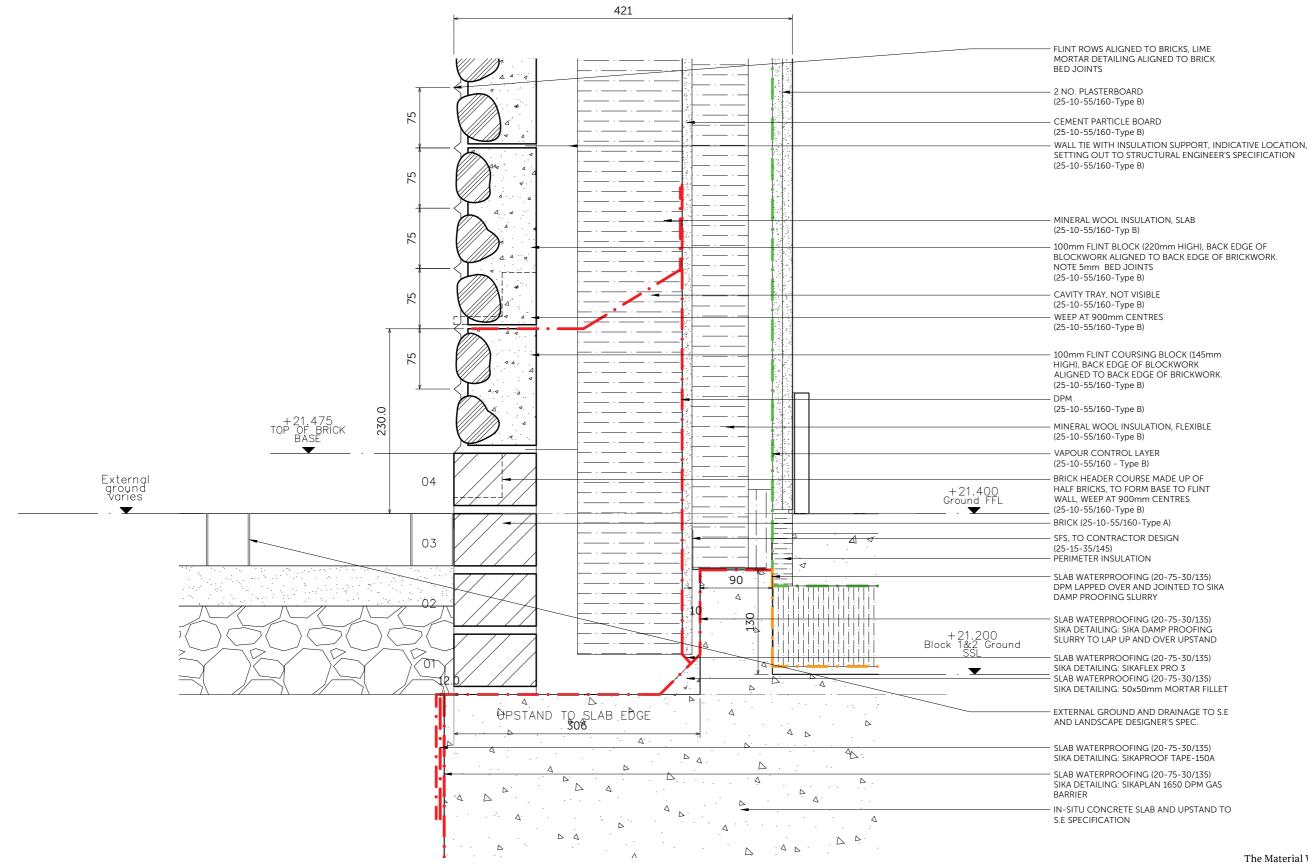
**ENCLOSURE** WALLED GARDEN





## **Durable Materials**

### Locally sourced, blocks quick to install



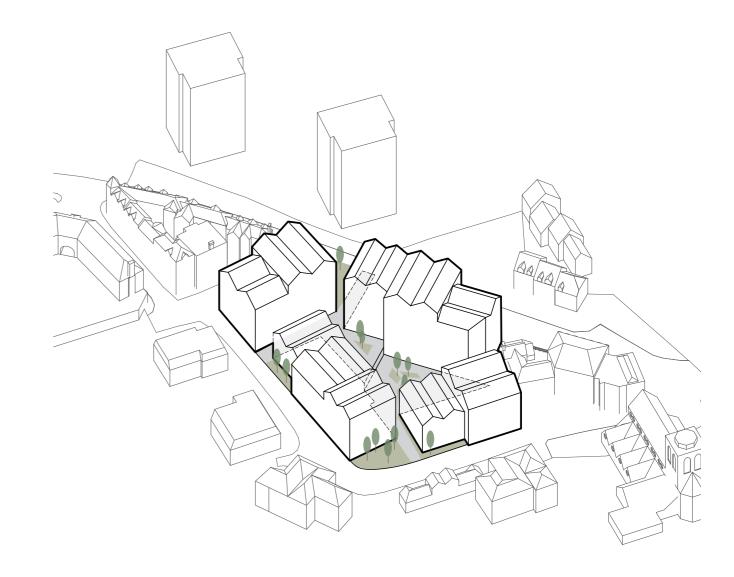




## **Guildford Plaza**

for





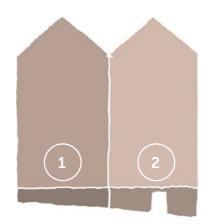
- Coffey Architects for Tiger Developments, through Stage 4
- GIA: 15,900 sqft
- Construction cost: £27,189,000
- Mix of studio apartments and cluster flats arranged around communal kitchens and lounges

## Articulation

### **Individual Elements**

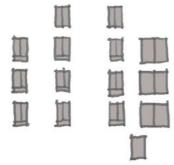
### 1 - MATERIALS & ARTICULATION

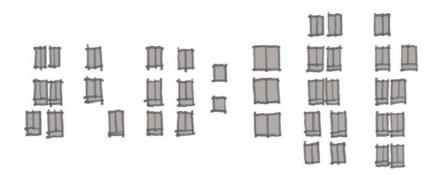
Each elevation reads clearly as series of clearly defined blocks with each bay articulated as an individual element within the whole.



### 2 - WINDOW TYPES & SIZES

A variety of window types and sizes have been introduced with subdivision in smaller units for scale and privacy,





### 3 - INFORMAL & PLAYFUL FENESTRATION.

Each elevation bay is individually composed to create a loose and playful composition.

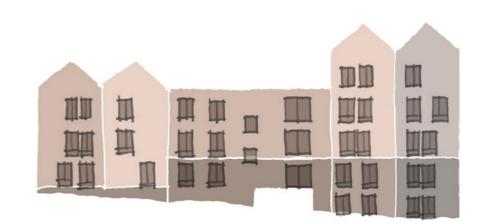




### 4 - OVERALL COMPOSITION

Final composition balances response to immediate local context with interior function and operational needs.



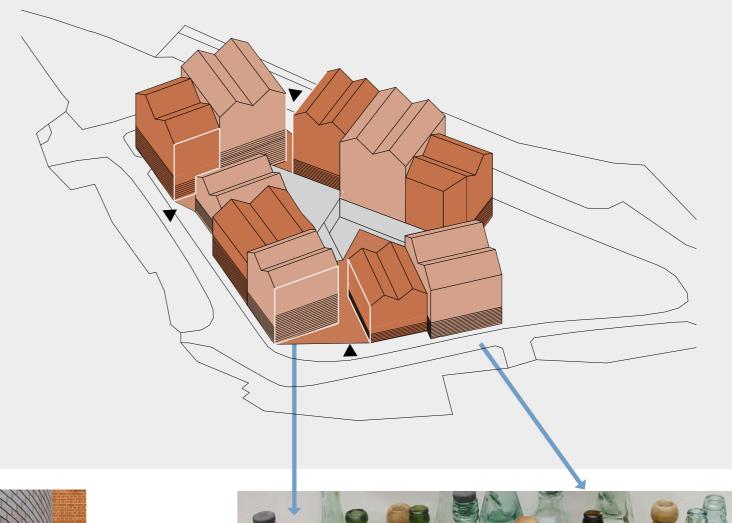


# **Marking Entrances**

### Linking to History

### 5 / HIGHLIGHTING THRESHOLDS AND ENTRANCES

- Gable ends are enhanced and embellished to emphasise routes into the development
- Achieved through the use of glazed bricks for projecting headers that reflect the site's manufacturing history of glass and glazed stoneware bottles
- A green colour is proposed for projecting glazed bricks reminiscent of some of the original glass bottle colours manufactured on site









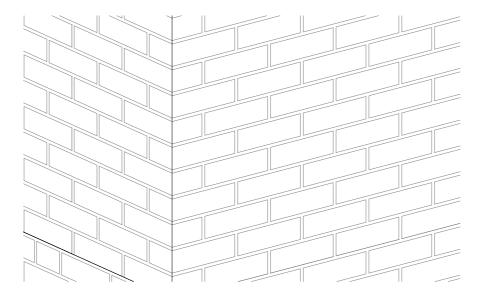




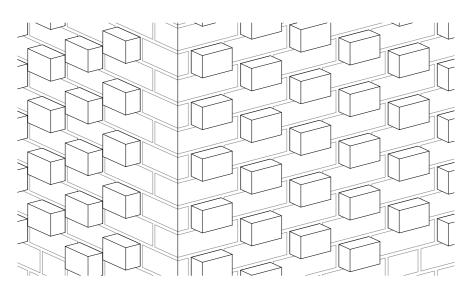




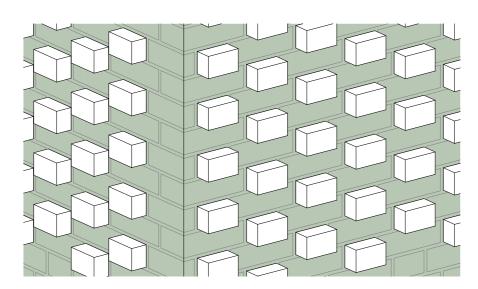
Historical references - glass products and glazed stoneware manufactured on site



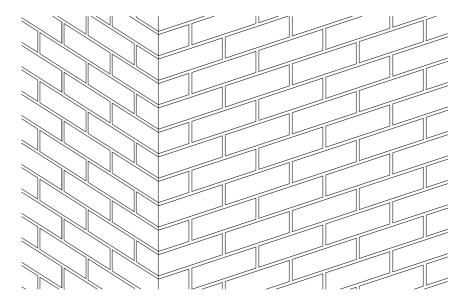
External Wall Type A1



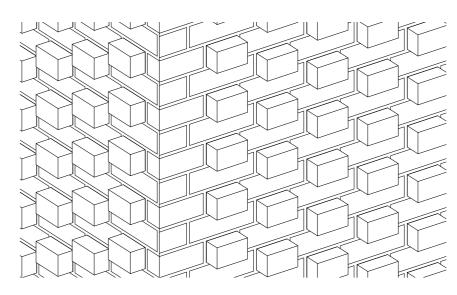
External Wall Type A2



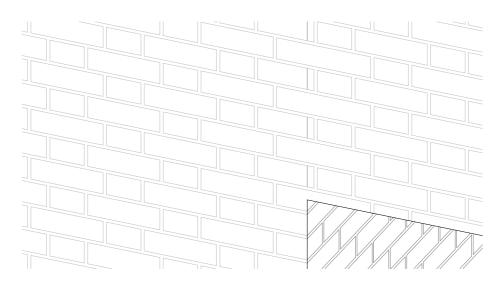
External Wall Type C



External Wall Type B1



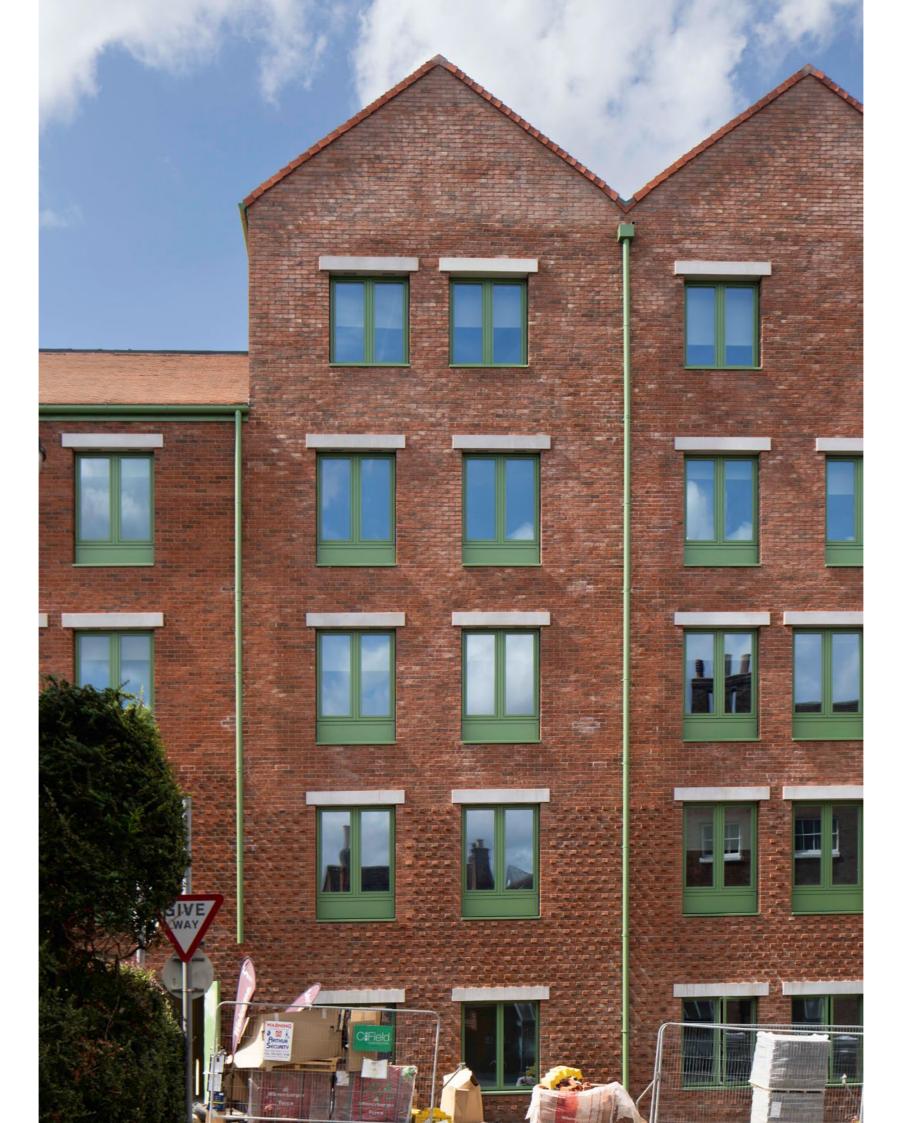
External Wall Type B2



External Wall Type D



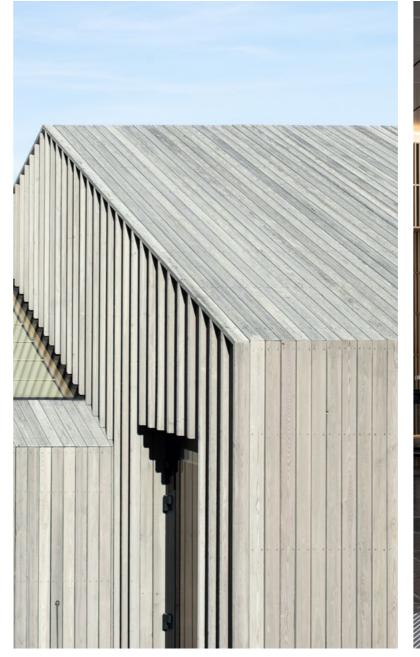




# **Timber**







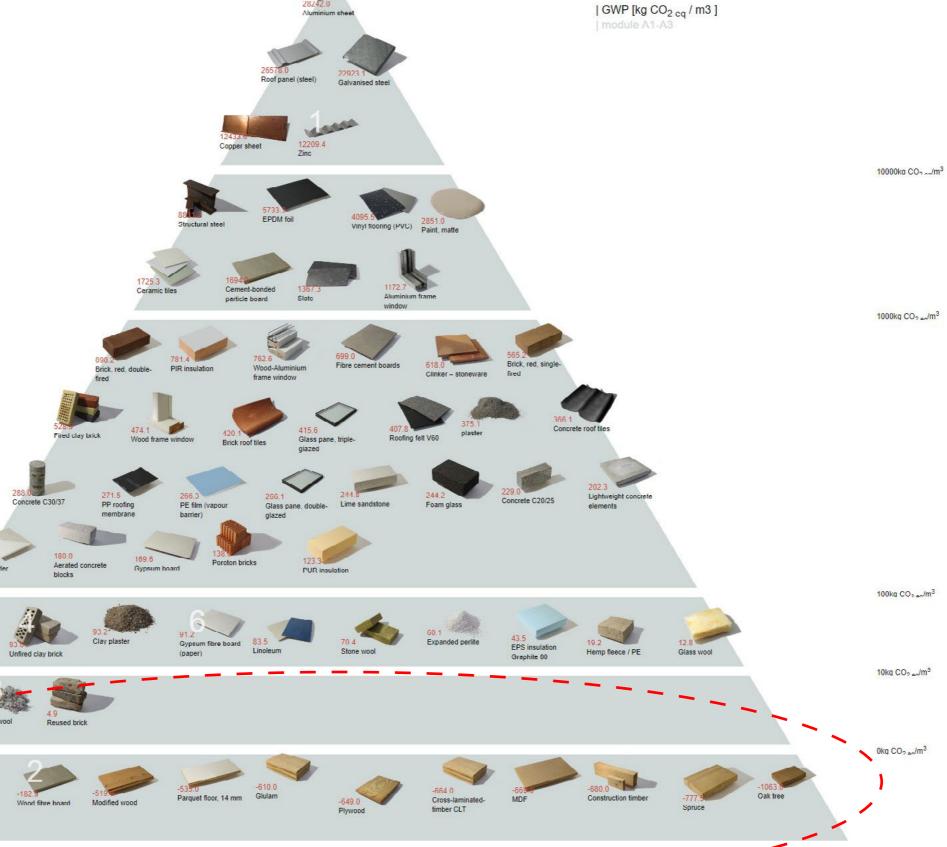


# **Timber**

### Construction Materials Pyramid

## But:

- Maintenance
- Fire
- Moisture sensitivity
- Shorter lifespan



# **Timber**

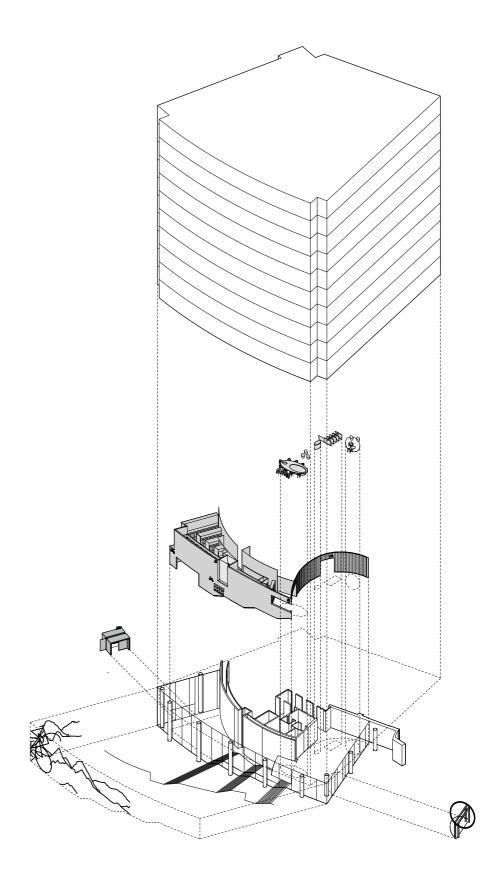
## So Why Do We Use It?

- Environmentally friendly
- Warmth
- Crafted

# 10 Exchange Square



- 93% reduction in embodied carbon compared to the average industry new build benchmark
- 19% decrease in carbon emissions throughout the building's lifecycle
- 99% of all refurbishment waste reused or recycled: retained existing raised access flooring, ductwork, toilets + lifts = 400 tonnes of carbon saved
- 133 secure bike spaces + luxurious end of journey facilities
- 161,000 sq ft building
- 75,000 sq ft workspace



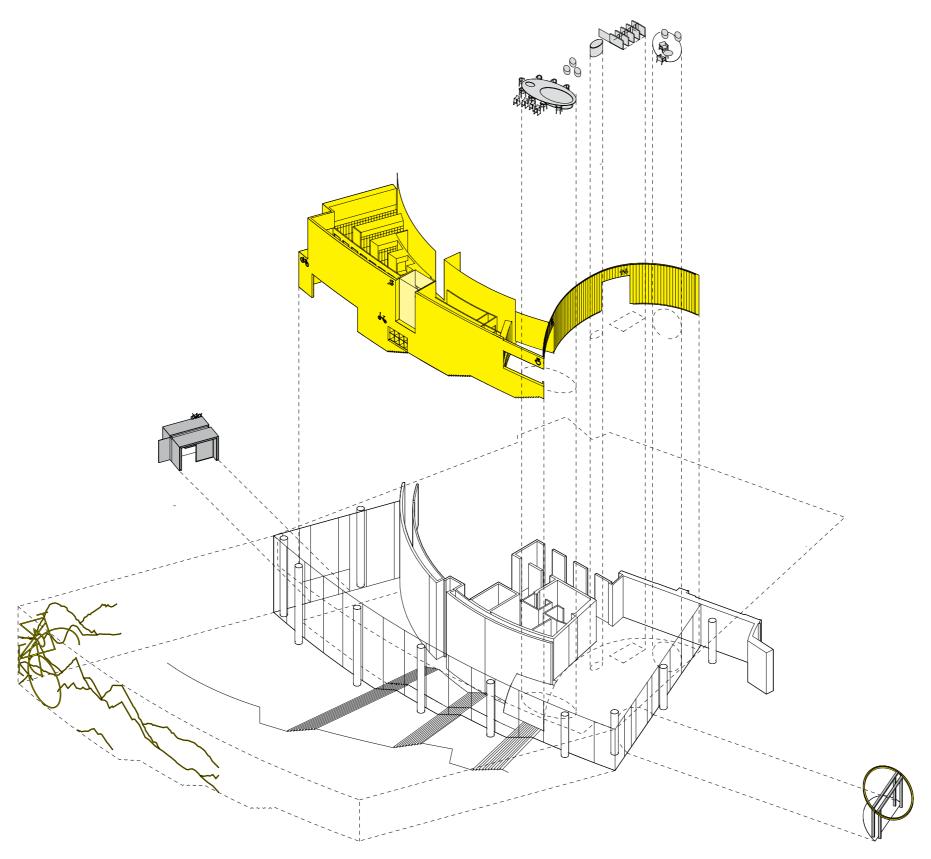
# **Connecting to Exchange Square**

The Ellipse



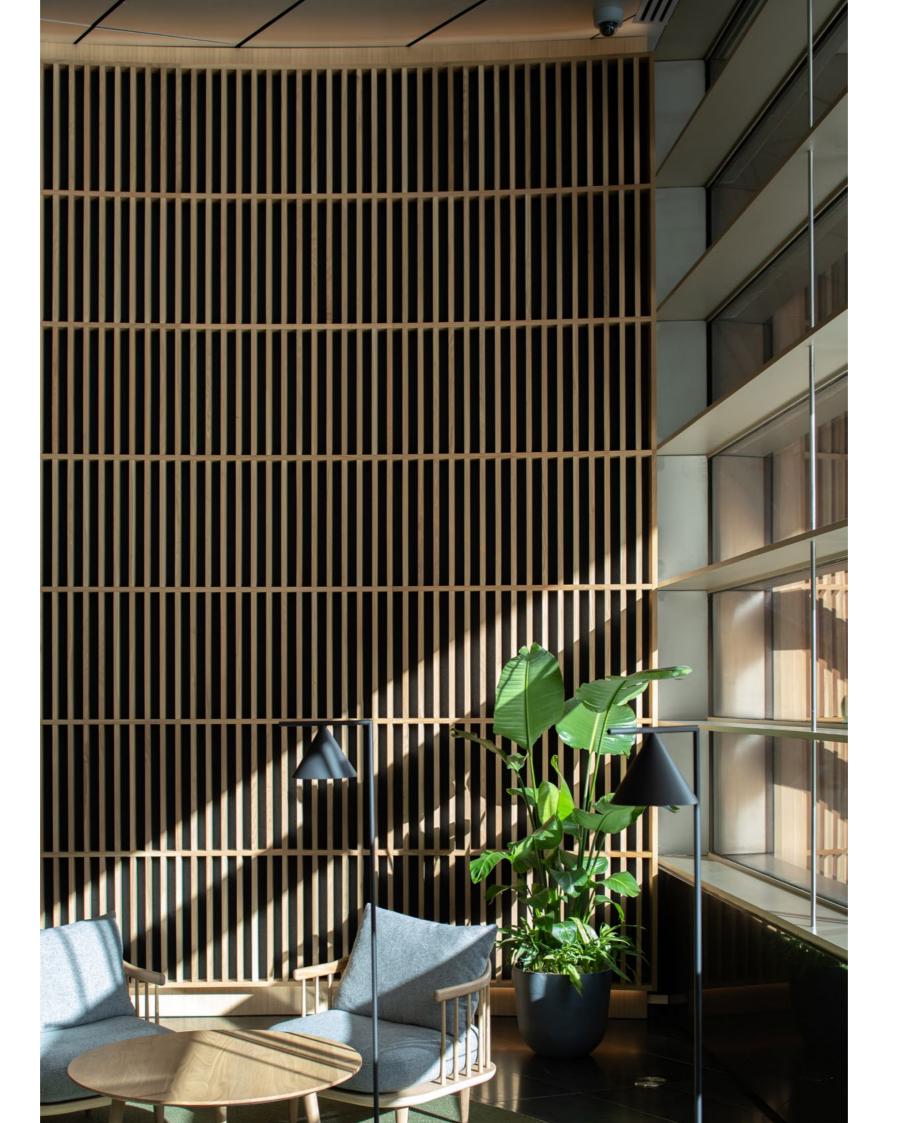
# **Pavilion**

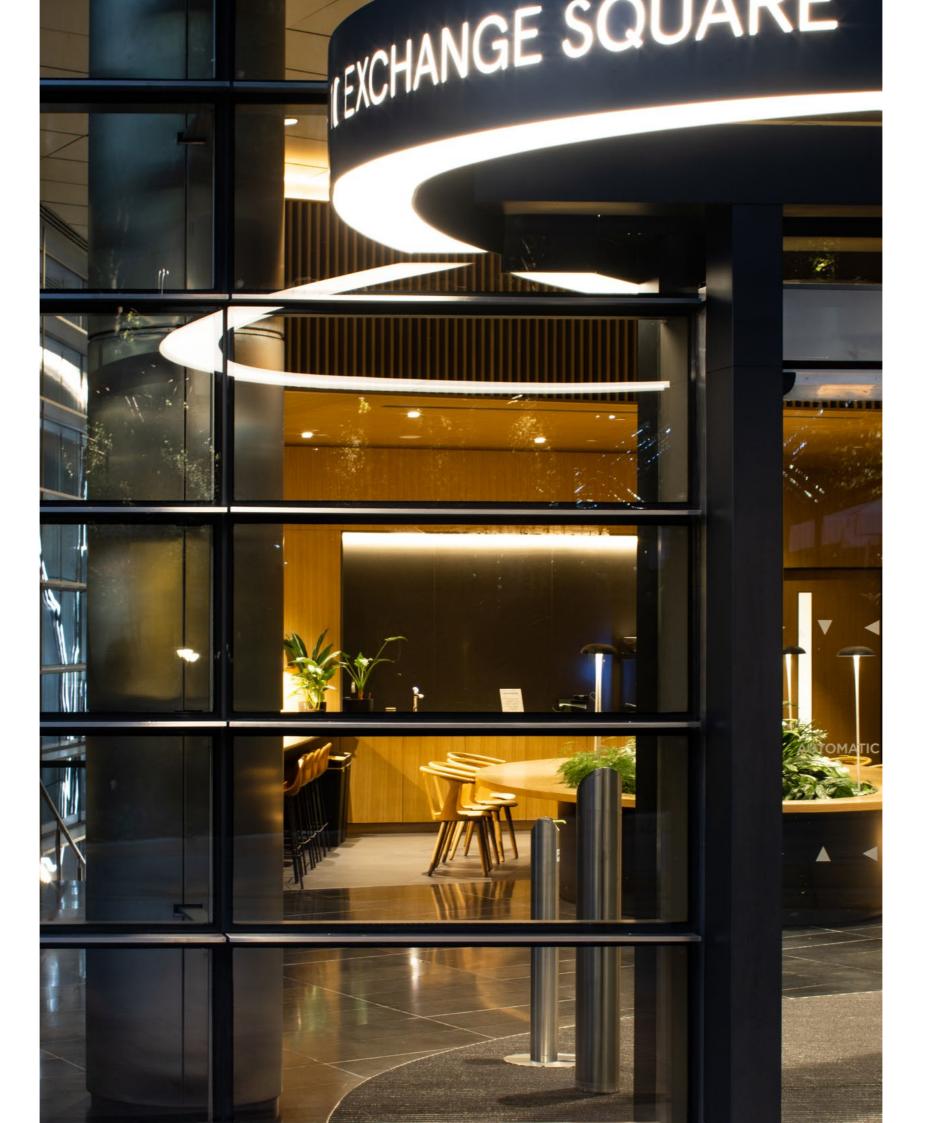
Sustainability and armth











# MMC

Timber & Concrete

#### **MMC Timber Stud Walls**

Pros & Cons

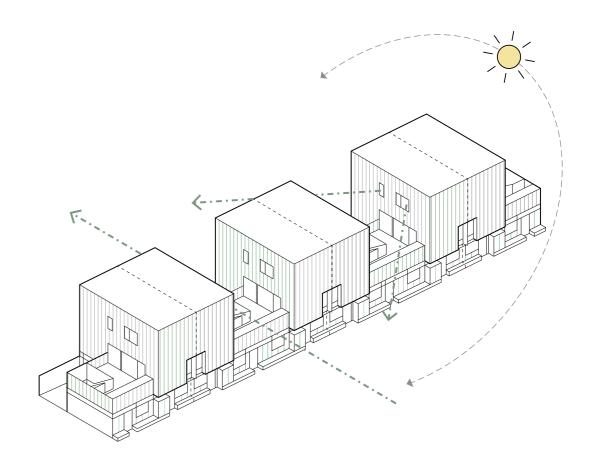
**Strengths:** Fast, sustainable, lightweight, highly energy-efficient, less site labour needed.

**Weaknesses:** Fire/moisture risks, durability perceptions, acceptance issues with lenders/insurers, and reliance on specialist supply chains.



#### Warbank Crescent

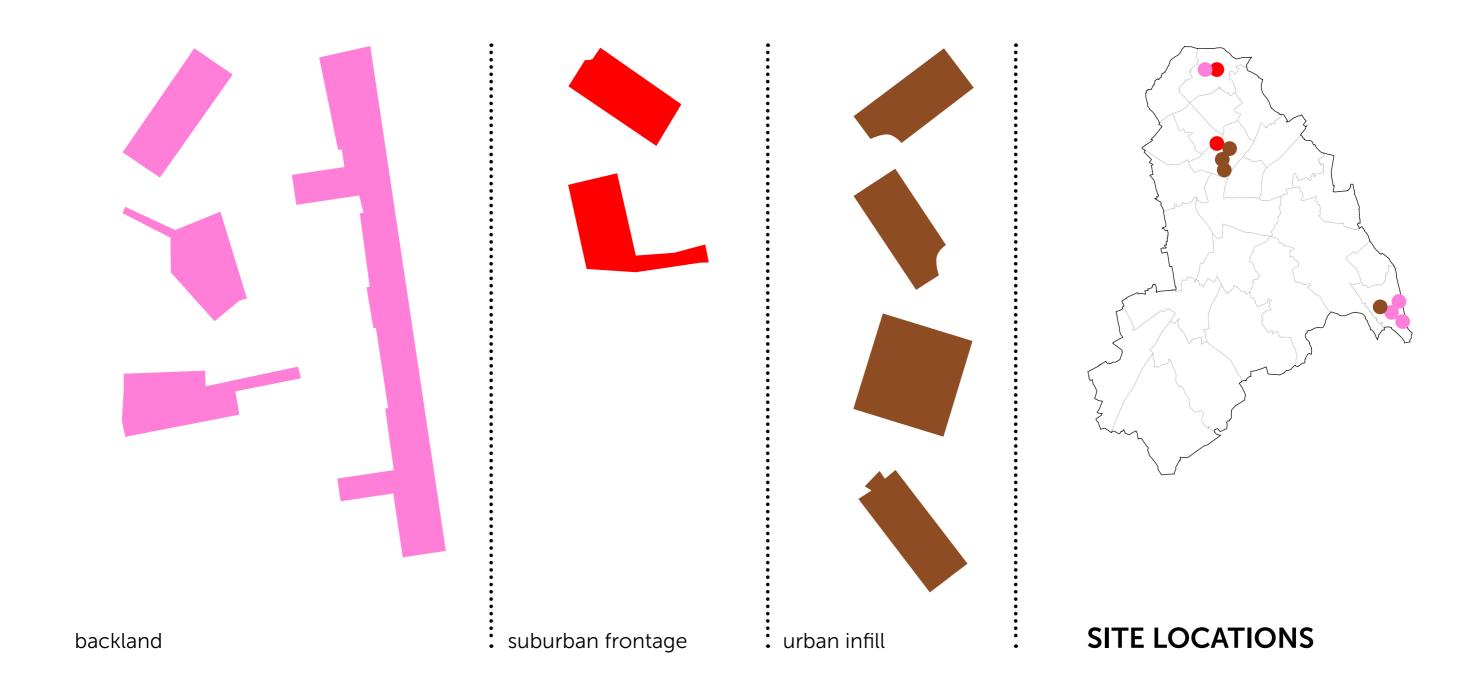
for **BRICK BRICK** 



- AJ Architecture Award, Housing Project of the Year shortlisted
- Housing Design Award, Croydon Smaller Sites Programme won
- New London Award, Croydon Smaller Sites Programme won
- 36 affordable homes
- Courtyard typology to avoid overlooking

# Croydon Smaller Sites Framework

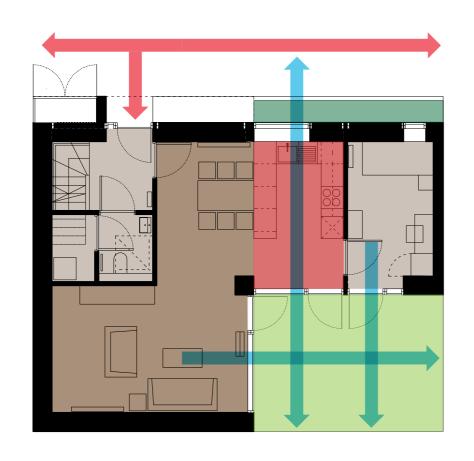
#### Site Cotegorisation

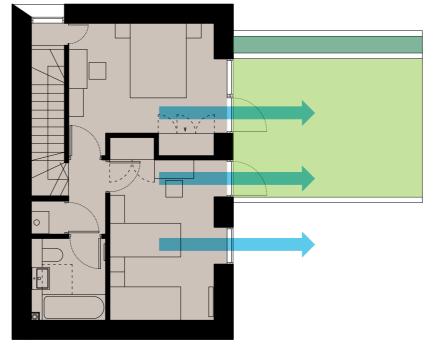


# **Courtyard Typology**

#### Avoiding overlooking

access route / shared courtyard





neighbouring garden

#### COURTYARD TYPOLOGY

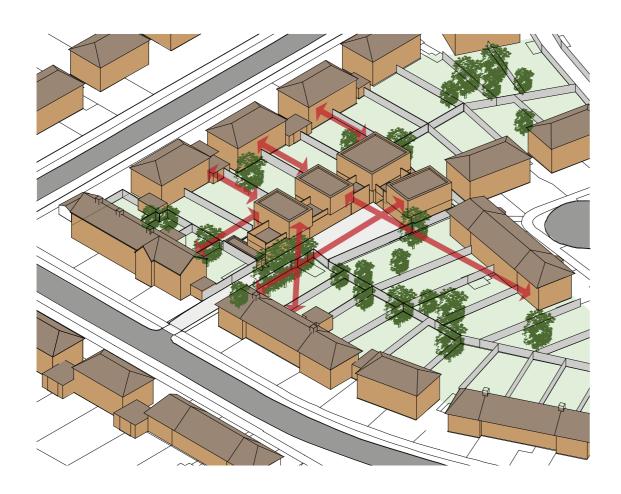
rooms arranged around courtyard garden and roof terrace

views into these rather than neighbours gardens

# Materiality as Contextural Response

#### Contrast instead of mimicking

#### MATERIALITY OF THE CONTEXT



incursion of the same materials halves the garden zone

#### MATERIALITY AS CONTEXTUAL RESPONSE



contrasting materiality brick to brick distance remains pavilions in garden zone presence to street

#### **Colour Planes**

#### Zinc and aluminium cladding

This diagram illustrates the design intent of applied colours and materials on Warbank Crescent.

#### **MATERIAL KEY**

1: Zinc rainscreen cladding: Rheinzink.

2: Aluminium rainscreen cladding: PPC aluminium panels.

3: Aluminium windows and doors: PPC aluminium composite windows

4: Fibre cement certical rainscreen cladding: Marley Eternit Cedral Click Smooth

5: Brick work: Karma Grey Stock, Light Grey flush pointing.

**6: Fencing:** Feather edge timber fence

7: Concrete benches and ground floor planters: In-situ cast concrete, fair faced finish.

8: PPC metal gate: PPC galvanised steel gates with vertical railings

**9: Zinc rainwater goods:** Rheinzink

Water Cube

10: Green roof: Seeded extensive green roof with biodiverse substrate



## Colour / Material Palette

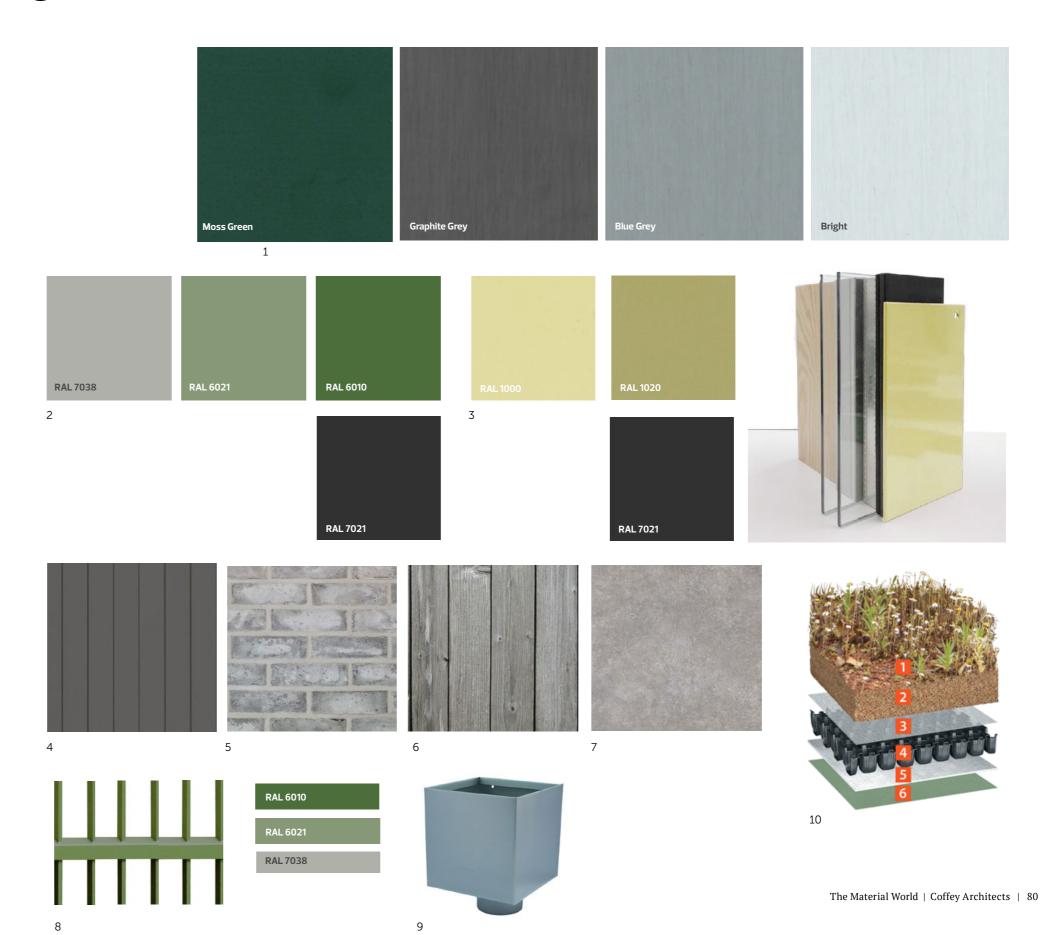
#### Durability, tactility and lightness

#### 2.0 SAMPLE BOARD

Shown across are the materials and colour selections for the external palette.

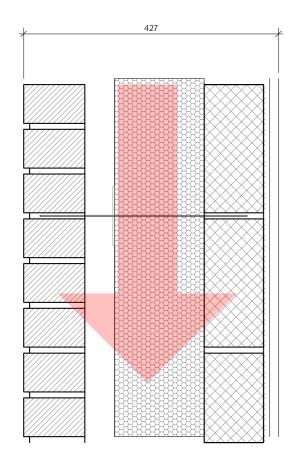
#### Material Key

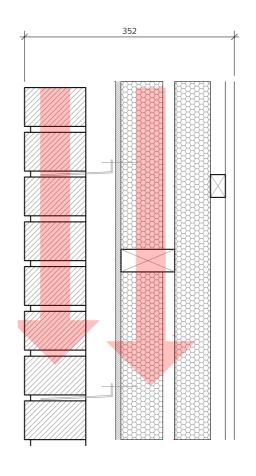
- 1: Zinc rainscreen cladding: Standing seam zinc at 500mm centres in Moss Green (Colour range), Graphite Grey, Blue Grey and Bright (Patina range), by Rheinzink. All colours also apply to zinc parapets. All zinc soffits in Graphite Grey.
- **2: Aluminium rainscreen cladding :** PPC aluminium panel finished flush with window and door system, in RAL 7038, RAL 6021, RAL 6010, RAL 7021.
- **3:** Aluminium windows and doors: RAL coloured PPC aluminium composite windows, door frames in RAL 1000, RAL 2020, RAL 7021.
- **4: Fibre cement certical rainscreen cladding:** Marley Eternit Cedral Click Smooth vertical cladding in Pewter. Hidden fixings on ventilated cavity.
- **5: Brick work:** Karma Grey Stock, Light Grey flush pointing.
- **6: Fencing:** Feather edge timber fence in larch (natural weathering to grey).
- **7: Concrete benches and ground floor planters:** Insitu cast concrete, fair faced finish.
- **8: PPC metal gate:** PPC galvanised steel gates with vertical railings in RAL 6010, 6021 and 7038.
- **9: Zinc rainwater goods:** Rheinzink Water Cube rainwater hopper and downpipes in bright rolled, "preweathered pro blue-grey" and "preweathered pro graphite-grey".
- **10: Green roof:** Seeded extensive green roof.

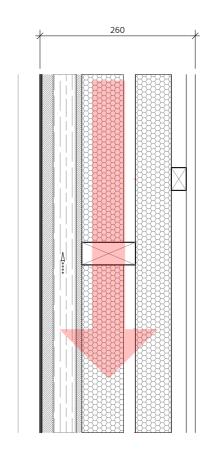


#### **Honest Wall Construction**

#### Brick vs Timber







brick & block

tied into operating as one structural unit supporting the building

brick & timber frame

bricks are mere cladding, bearing their own weight only

can't be supported by timber frame, need to go to ground

takes back time saved by using timber frame panels manufactured off site

# timber frame & lightweight cladding

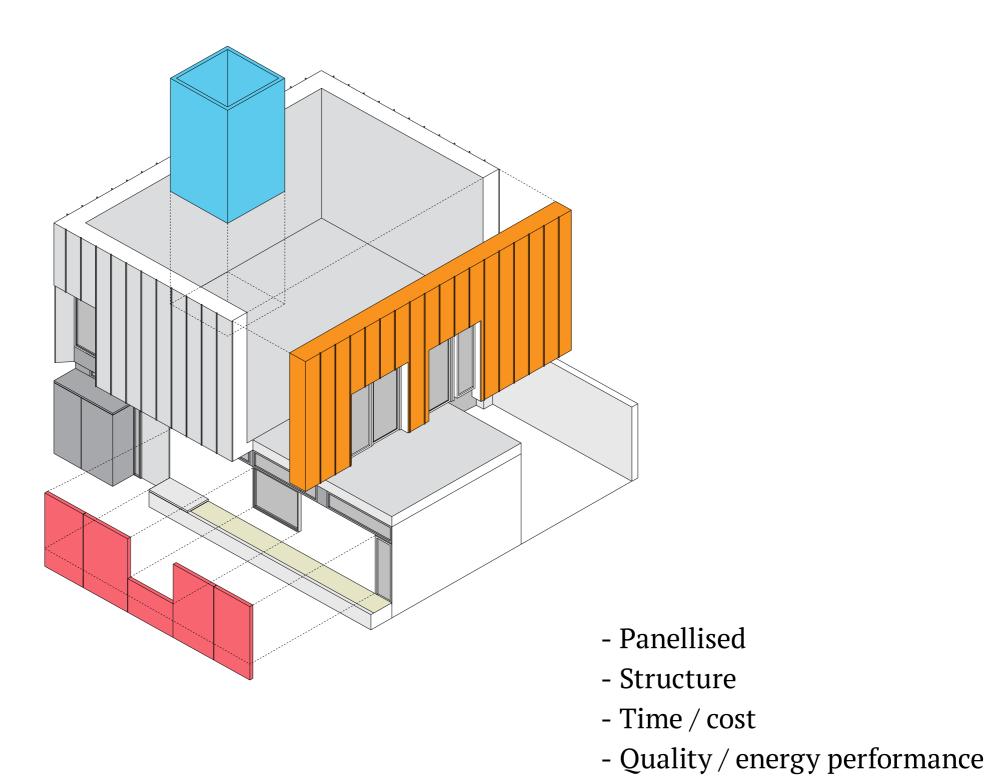
honest expression of the structural system

best technical fit with MMC

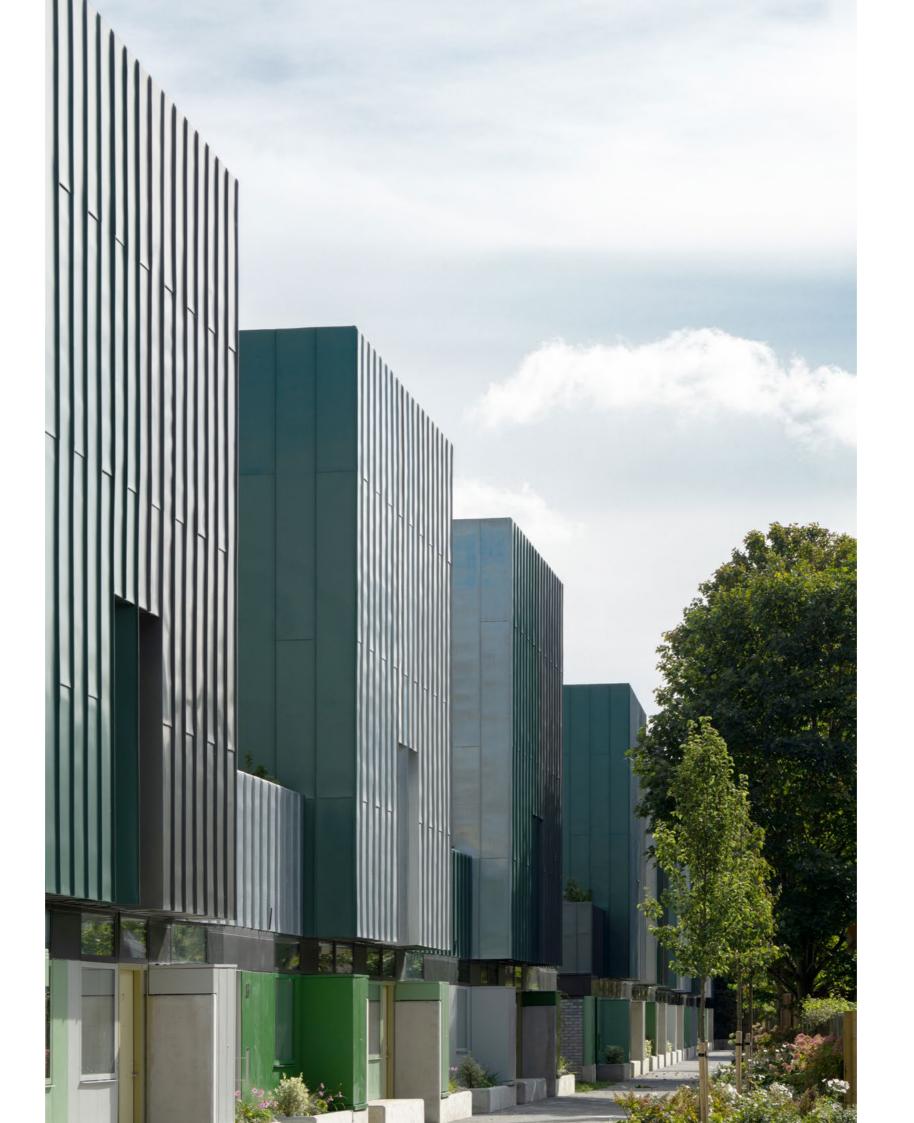
needs appropriate architectural response

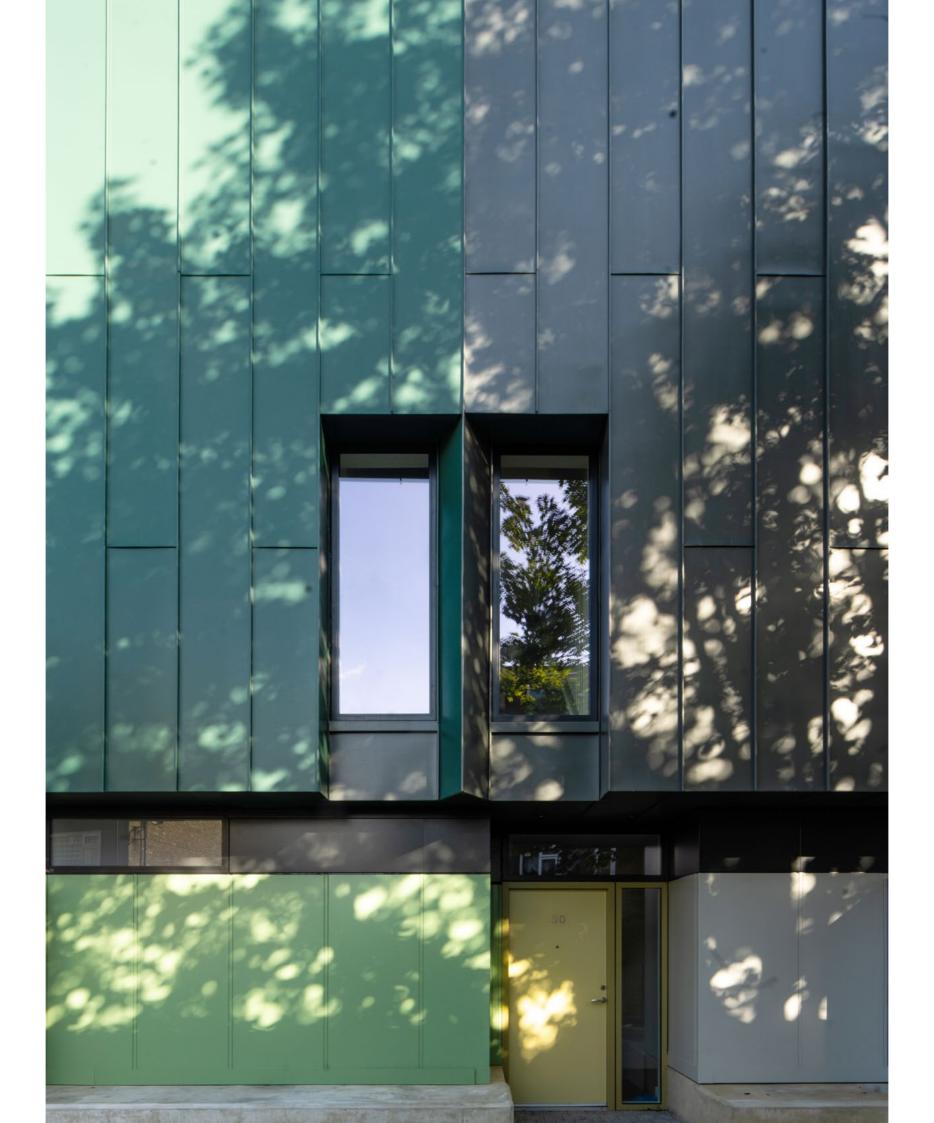
# **MMC**

#### Brick vs Timber









#### **MMC Precast Panels**

#### Pros & Cons

**Strengths:** Fast build, excellent fire resistance, durability, acoustic performance, and aesthetic flexibility (including brick-slip finishes).

**Weaknesses:** Heavy, expensive upfront, high carbon footprint, and requires large-scale projects with early design lock-in to be most viable.



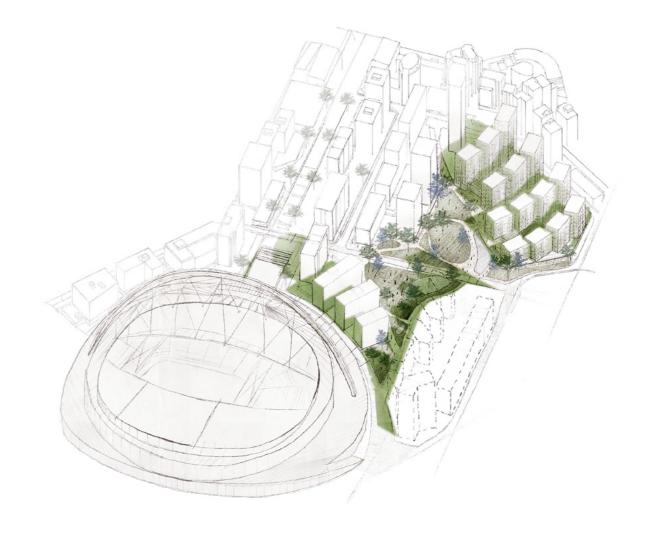
#### **MMC Precast Panels**

#### So Why Do We Use It?

- Quick / viable construction large projects
- Structure and decoration in one no need for additional external finish
- High degree of quality control
- Wembley concrete trials shows 70% carbon savings compared to standard concrete

# **Wembley Park**

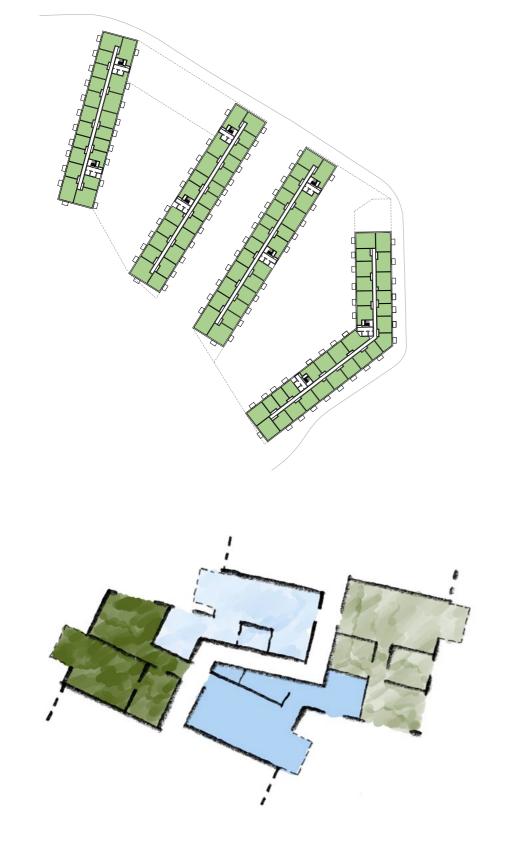
QUINTAIN LIVING



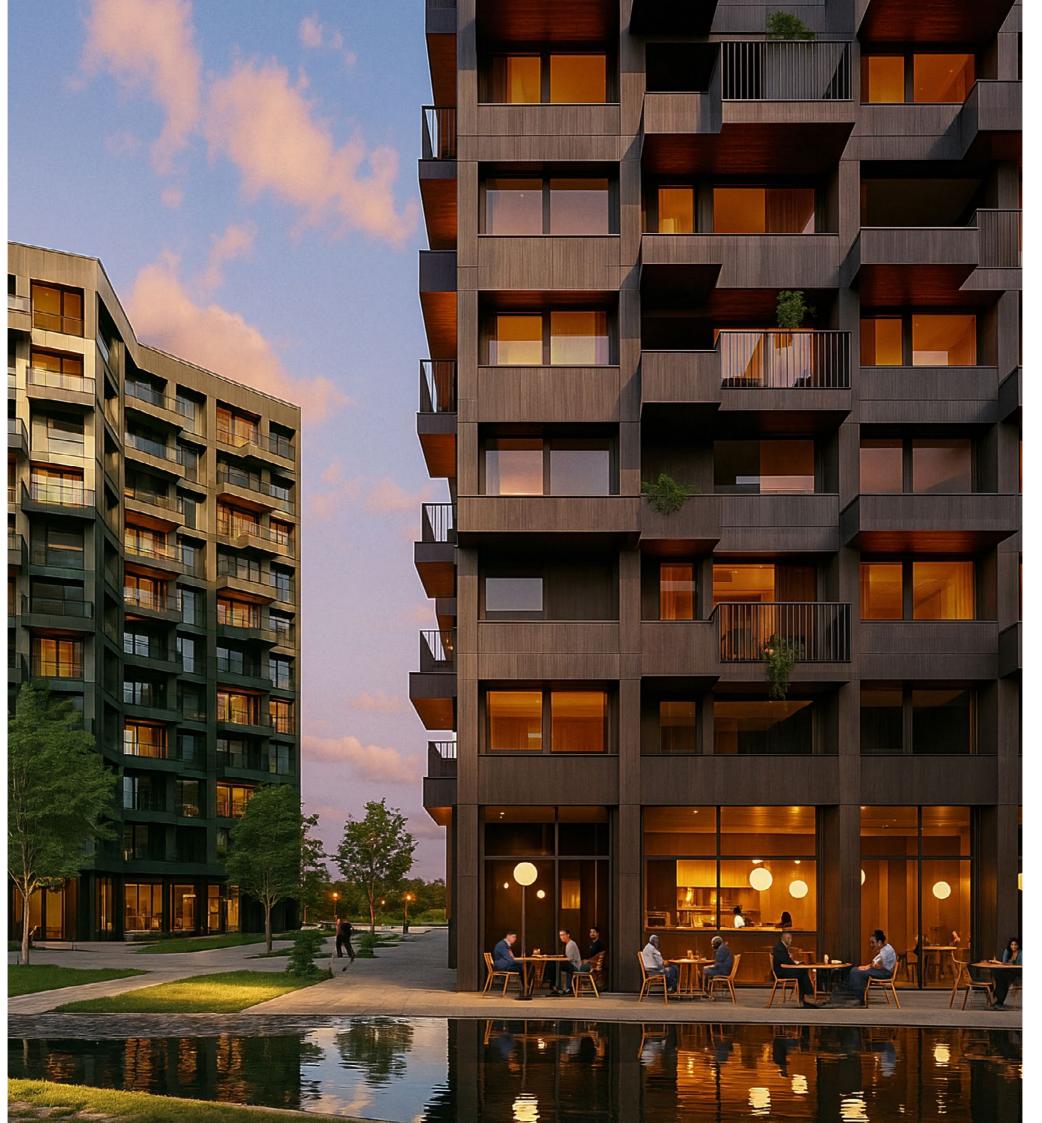
- 600 Build-to-Rent homes
- Targeting BRE Residential Homes Quality Mark 5-Star Outstanding certification and WELL Building Standard Platinum certification
- High proportion of dual-aspect flats, daylight-focused massing, and prefab pigmented pre-cast concrete cladding

# The Knuckles

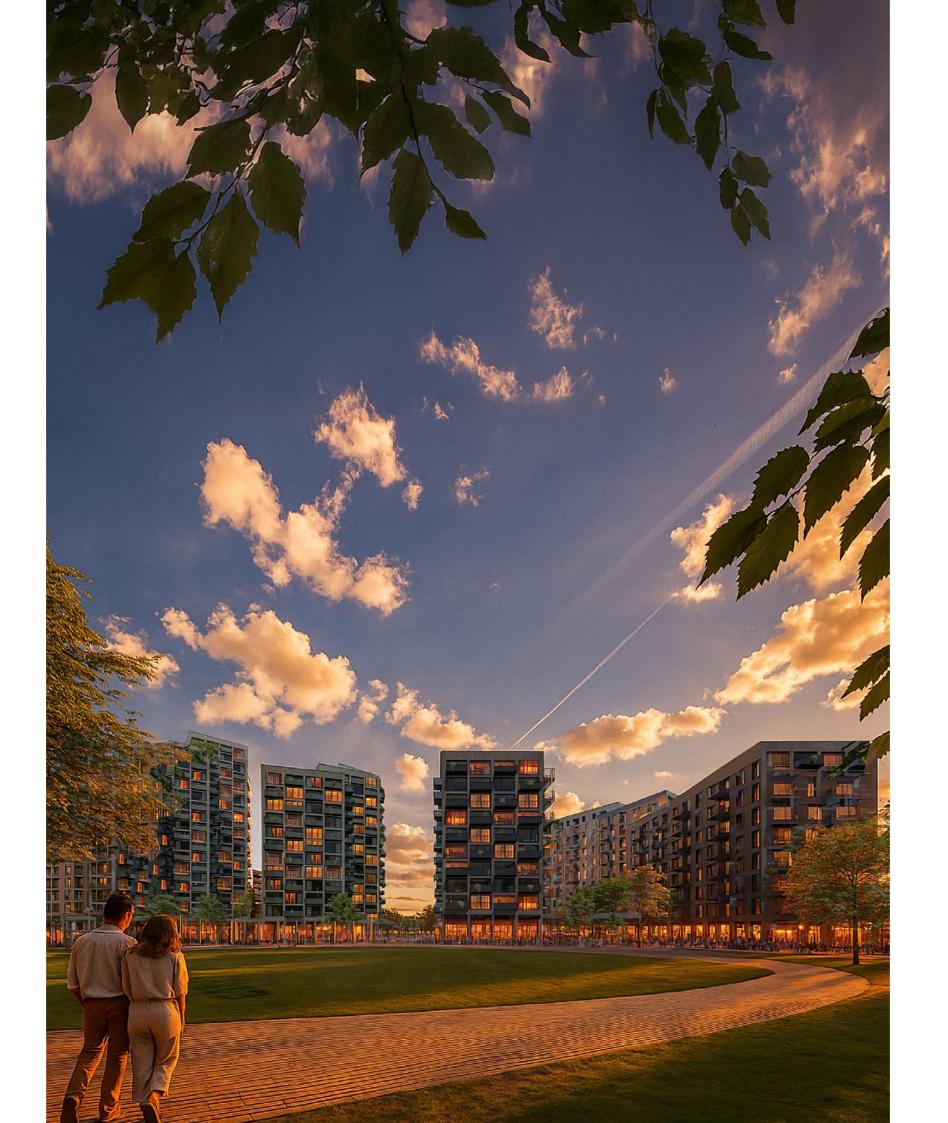
Increasing dual aspect ratio









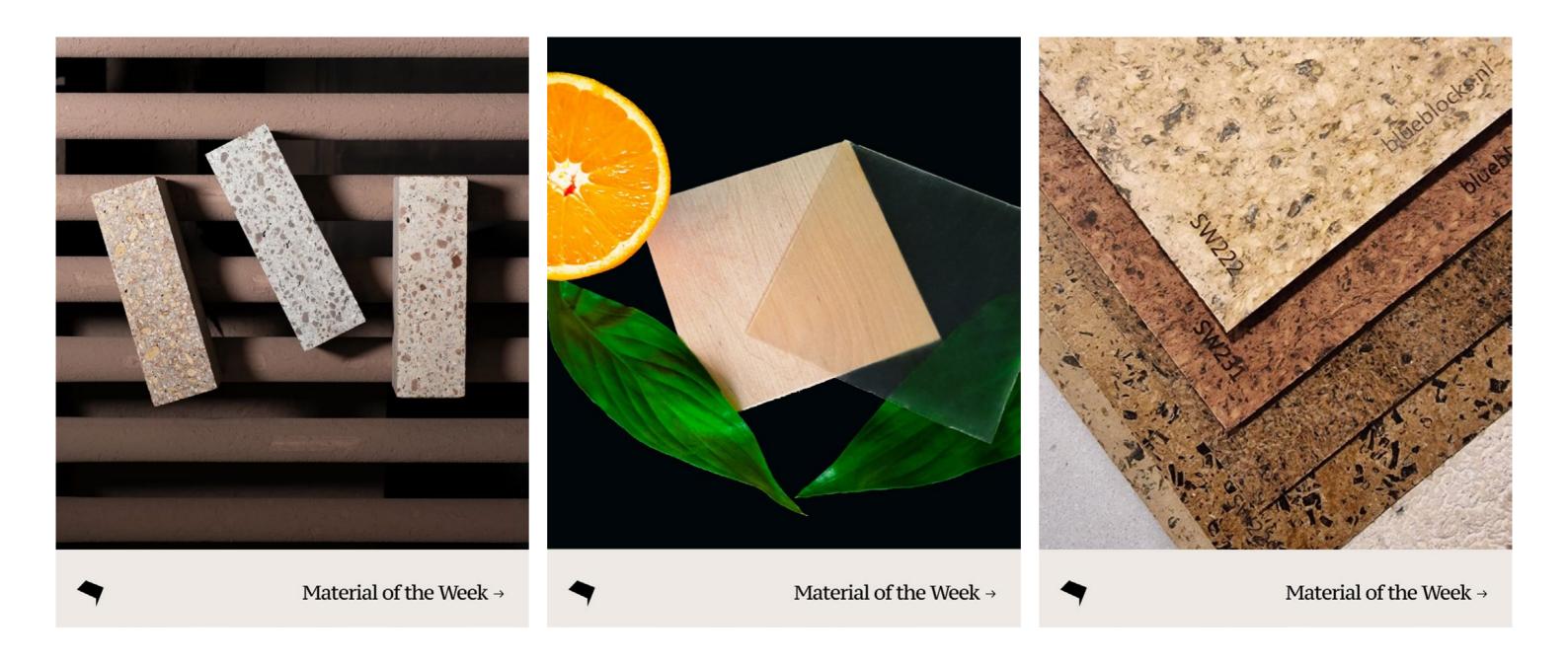




# The Alternatives

#### The Alternatives

#### Material of the Week



#### The Alternatives

#### Staying at the low end



## The Future

Case Study



## The Future

#### Walls - Brick Alternatives



Unfired bricks from waste



Wool bricks







Bricks from waste

#### **Unfired Bricks**

#### K-Briq

Produced in Scotland - manufactured near Edinburgh

Unfired brick - low carbon footprint - ~95% less compared to traditional fired bricks.

Made from nearly 100% construction and demolition waste. And no cement.





#### **Stone Bricks**

#### A Better Brick by Polycor

Made from waste limestone fragments. Too small for typical limestone tiles / slabs / blocks but perfect for brick format.

No firing required so much lower than fired clay bricks.

Great for load bearing due to great strength.

Can be recycled and reused in the future.







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#### **Wool Bricks**

## University of Seville & Glasgow's University of Strathclyde

Unfired brick made from wool fibres and optionally seaweed, combined with clay.

Wool makes it 37% stronger than traditional unfired stabilised earth bricks.

Wool minimise cracking and deformation during drying.

Wool reduces the drying time and improves production efficiency.

Energy-efficient production – manufactured without firing, lowering energy use and carbon emissions.



## **Waste Bricks**

#### Fragma by Terraformæ

Terrazzo-like brick

Bricks made from waste material from historic S. Anselmo kiln in Italy.

Mixed with patented 70Materia® mixture to minimise virgin raw material use.







## The Future

#### Walls - Other Materials



Transparent wood



Translucent aluminium



Cork





Cork Spray



Recycled plastic



**Moss Concrete** 

## **Translucent Aluminium**

#### Alusion

Aluminium foam made from up to 100% recycled aluminium.

Foam-like structure when cut creates perforation great for lighting and ventilation.

Different densities of 'perforation' available.

Resistant to corrosion, mould, mildew, and insects, ensuring long lifespan.







# **Transparent Wood**

#### Swedish KTH University

Transparent material made of wood.

Absorbs carbon as it is wood.

Five times more thermally efficient than glass, reducing heating/ cooling energy use by  $\sim$ 25–33% in medium to large offices.

Biodegradable – reduces long-term environmental impact compared to glass or plastics.







#### **Cork Facade**

#### Amorim

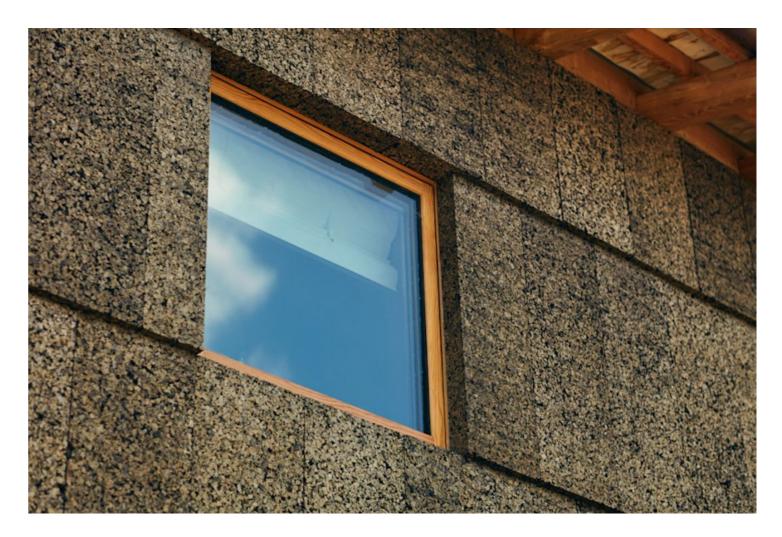
Cork is typically used for floors but works great as insulation and even façades.

One of the most sustainable materials you can get. 100% natural and renewable – harvested from cork trees every 8-9 years without harming them.

Trees absorb more CO<sub>2</sub> during regeneration than if they hadn't been harvested.

Production uses minimal energy, reducing carbon emissions.

Fire-safe and brilliant water resistant.







# **Cork Spray**

#### Vipeq

Sprayed material made from cork granules mixed with waterbased resins, organic polymers, mineral fillers, and other organic additives to create an eco-friendly and flexible insulation and coating

Suitable for exterior façades, roofs, thermal insulation, moisture protection, fire-resistant coating, refurbishment projects, and decorative finishes. Works well for organic forms as can be applied to any shape.

Weather-, fire- and waterproof

Great durability and minimal fading (~1% per year).

It's a breathable material that allows moisture escape, preventing condensation and mould growth.







# **Recycled Plastic**

#### **Pretty Plastic**

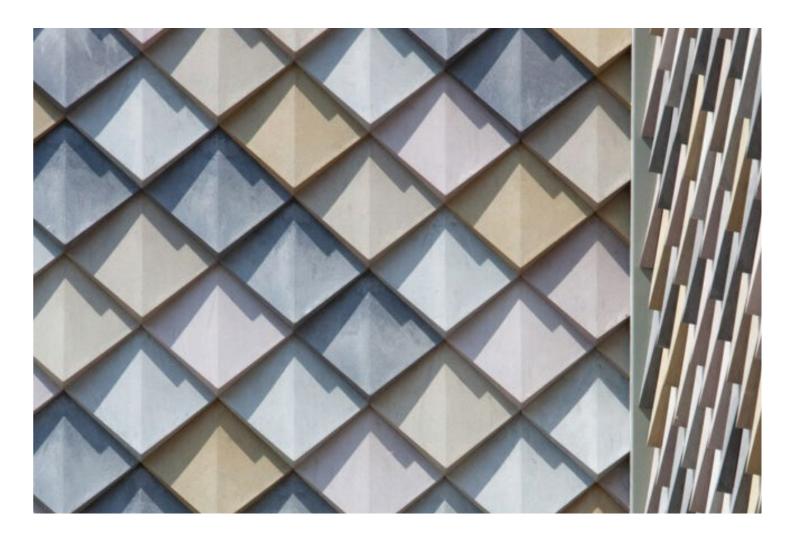
Developed in Holland.

Made from 100% recycled PVC from post-consumer and construction waste.

Comes in several formats for façades.

High circularity – 98.21% circularity score, indicating strong resource efficiency.

Fire safety compliant – meets regulations for high and low-rise buildings.







#### **Moss Concrete**

#### Respyre

70% recycled concrete with moss growing from its surface.

The moss evapotranspiration can reduce surface temperatures by up to 30%.

Moss absorbs fine particulate matter and nitrogen oxides helping to achieve cleaner air.

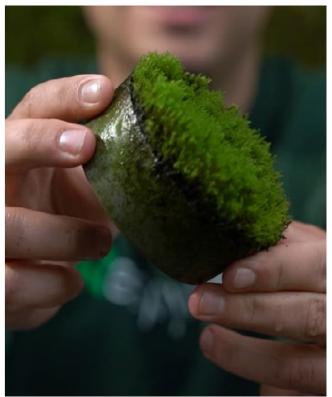
Great for biodiversity as it creates micro habitats for urban wildlife.

Minimal upkeep required; no irrigation needed.

Moss actively absorbs CO<sub>2</sub>, contributing to carbon capture.







# The Future

#### Roofs



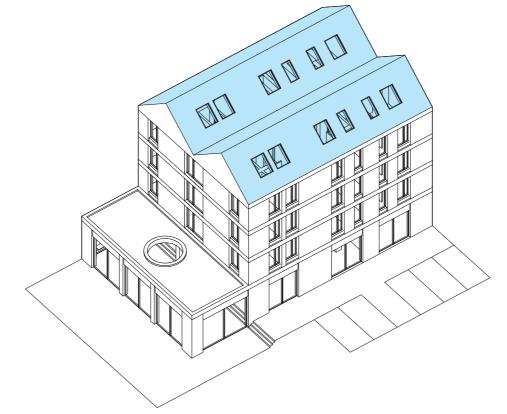
Transparent wood



Cork green roof

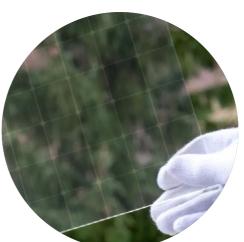


Recycled plastic

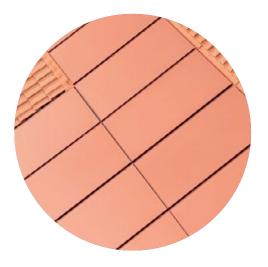




Standing seam PV roofs



Transparent PVs



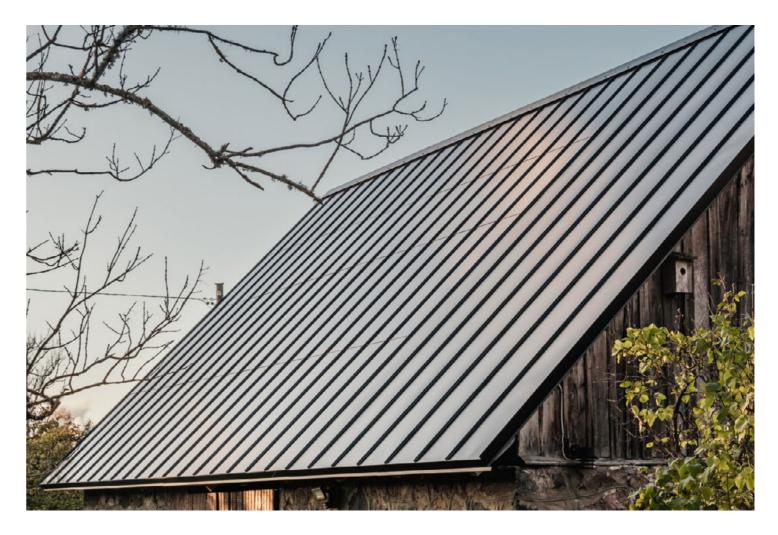
Coloured PVs

# **Standing Seam PV**

#### Roofit Solar

PVs supplied as standing seam panels blending with roof line, maintaining architectural integrity.

Production of energy while not looking like an additional element on the roof.







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# **Coloured Solar Panels**

#### Solarix

PVs designed to blend with stone, composite, wood, and aluminium façades and roofs.

Ceramic colour techniques maintain strong PV performance.







# **Transparent Solar Glass**

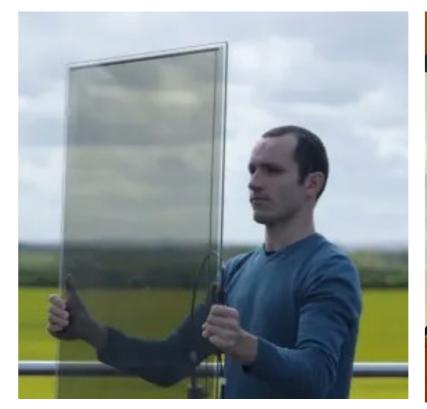
## Polysolar

A thin-film PV technology that can be integrated in glazing.

Means that windows can generate clean electricity.

Improves insulation and solar shading, lowering heating/cooling demand.







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#### **Cork Green Roof**

#### Earth Kweek

Cork already highlighted for its great environmental credentials.

This green roof system made of cork boards.

Much more natural and environmental than other systems.

Modular boards make it easy to install - and roof below is accessible in the future if needed.

Cork also works as insulation as well as good drainage layer.





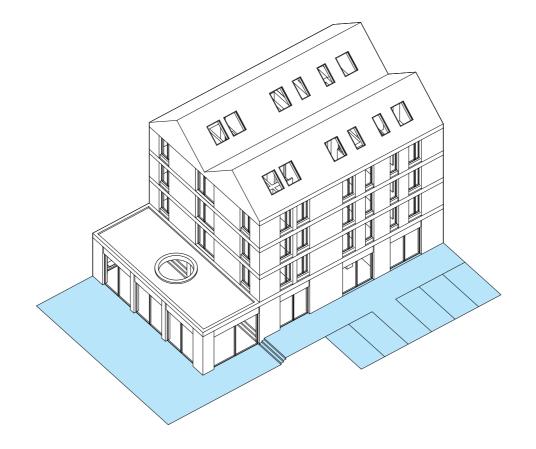


# The Future

## External flooring



Biochar mixed / low carbon concrete





Light emitting cement

#### **Biochar Mixed Concrete**

#### EcoLocked

Low carbon concrete is explained later but one way to lower carbon of concrete is by using carbon storing materials.

Biochar is a carbon storing material and can be used in concrete to store carbon permanently.

Biochar is produced from local biomass residues, reducing reliance on fossil fuels.

Further to that it also enhances thermal insulation, durability, and strength of concrete for sustainable building designs.







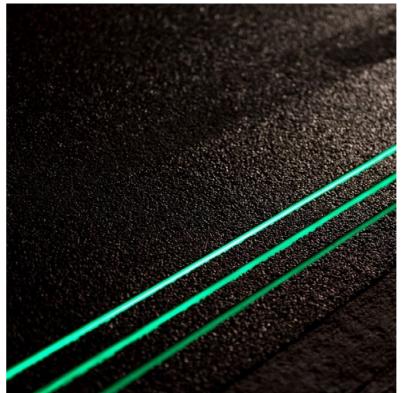
# **Light Emitting Cement**

# Universidad Michoacana de San Nicolas de Hidalgo

Energy-efficient illumination that absorbs solar energy during the day and emits light at night, reducing artificial lighting needs.

Interesting uses could be car park bay marking or building illumination at night.







# The Future

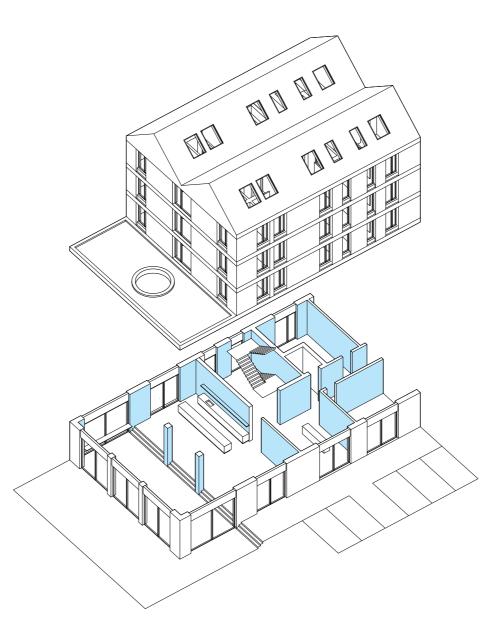
#### Internal Wall Surfaces



Breathaboard



Reclaimed wood frame glazed partitions





Cork spray



Eelgrass

#### **Plasterboard Alternative**

#### Breathaboard & Breathaplasta

Can't ignore plasterboard as it's being used everywhere. This material offers a great alternative.

Board and skim made of natural materials.

Helps indoor air quality by passively regulating moisture leading to reduction of condensation, mould/mildew risks.

Fully compostable/end-of-life biodegradable.

Lighter weight compared to traditional plasterboard makes it even easier to install.







# **Cork Spray**

## CoolCork by Cooloo

#### Cork again!

Spray material made from repurposed wine corks and waterbased adhesive.

Seamless and durable coating for furniture and interior surfaces.

Great for acoustics of communal spaces.







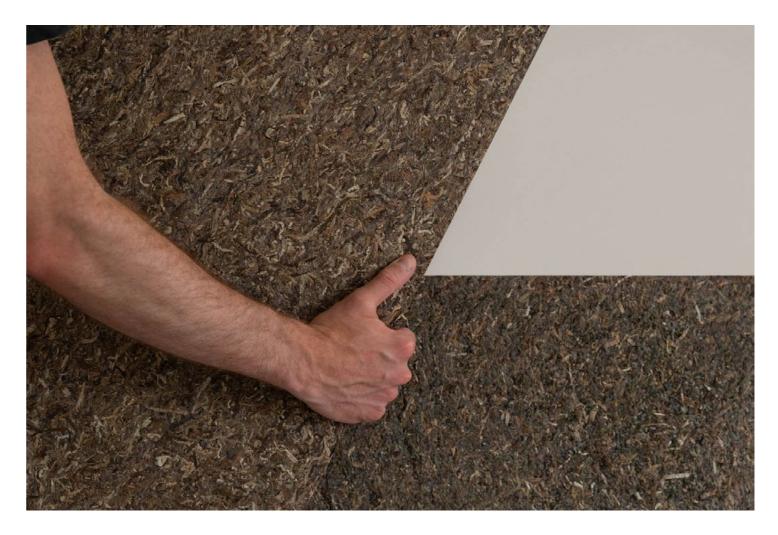
# **Eelgrass Acoustic Panels** Søuld

Manufactured in Denmark.

Acoustic panels made from eelgrass.

Eelgrass is a rapidly renewable sea plant.

Eelgrass naturally absorbs CO<sub>2</sub>, aiding climate mitigation.







# **Recycled Wood Glazed Partitions**

#### WoodFrame Slim by Intermontage

Glass partitions with wood instead of metal frames.

90% reclaimed European oak from furniture production leftovers.

Circular design – easy disassembly and reinstallation for reuse and extended product life.







## The Future

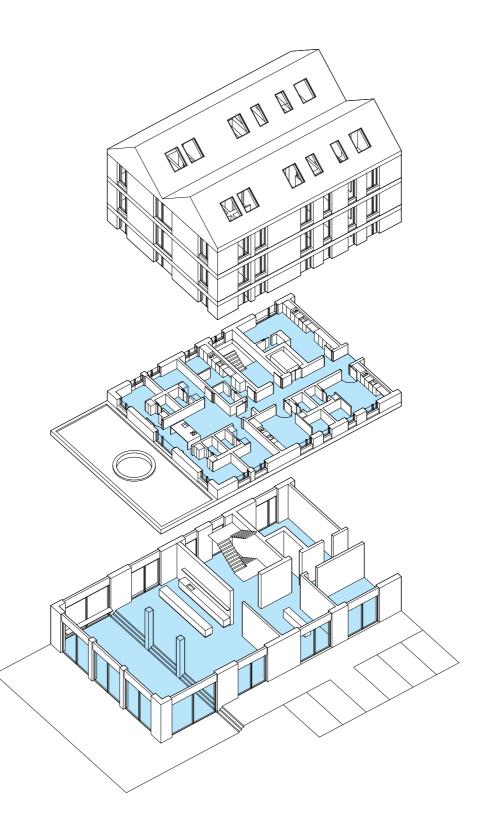
## Internal flooring



Plant-based biopolymer resin



Hemp floorboards





End grain floor made of waste timber from window industry



Tiles from waste

#### **Plant-Based Resin**

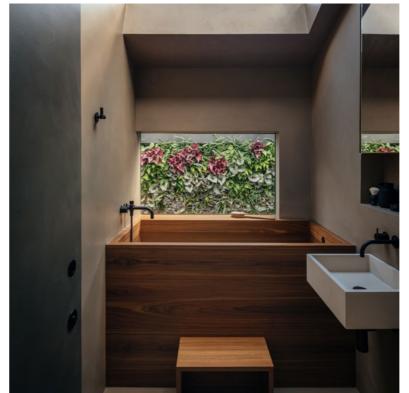
#### Sphere 8

We like seamless materials and this material offers a good environmental alternative to traditional resin and polished concrete floors.

Plant-based and renewable – made primarily from castor bean resins.

Suitable for floors, walls, and joinery. And is waterproof so can be used in bathrooms.







# **Hemp Floorboards**

#### HempWood

Engineered floor boards made of hemp.

This is one of the latest hemp products.

Engineered flooring made from compressed hemp stalks with soy-based adhesive offering a hard-wearing floor material.

Hemp absorbs more CO<sub>2</sub> while growing than is emitted in production. It matures in ~120 days vs. decades for hardwood trees.

95% bio-based and reduces deforestation – provides a sustainable alternative to hardwood.







## **End Grain Floor**

#### Hjælmø by a:gain

End grain flooring made from pine offcuts (usually discarded due to knots) from timber window industry.

Design versatility – available in patterns like banded and herringbone.

Waste can look beautiful.







#### **Tiles from Waste**

#### Matterpieces

Another example of how waste can look beautiful.

Tiles incorporates brick, glass, concrete, and granite from construction debris.

Standard series of tiles are offered from Portugal but on larger option they offer tailored solutions – they would come to site and analyse the waste and then use it for site specific materials.







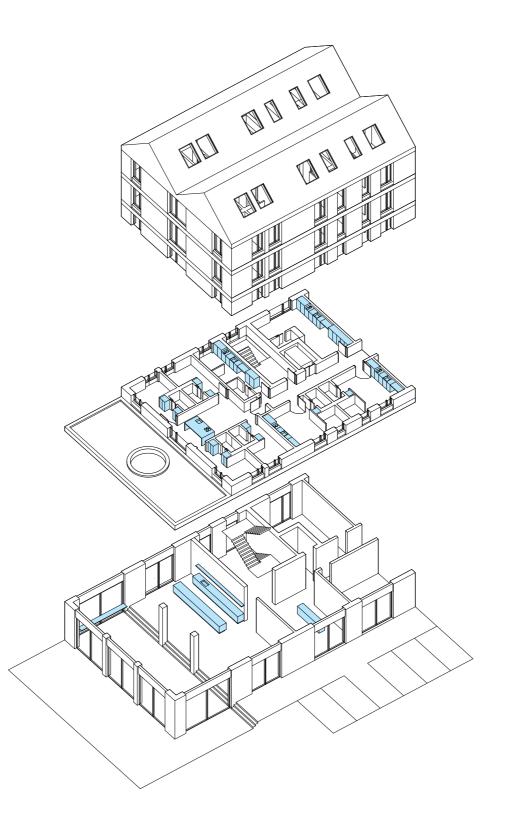
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# The Future

## Joinery



Made by Air Biochar filler panels





Wood Chip Sanitary Ware



SeaWood

## **Biochar Filler Panels**

#### Made by Air

Biochar isn't just used in concrete.

These MDF-like panels have biochar fillers in them storing carbon.

Waterproof so can be used for façades as well.







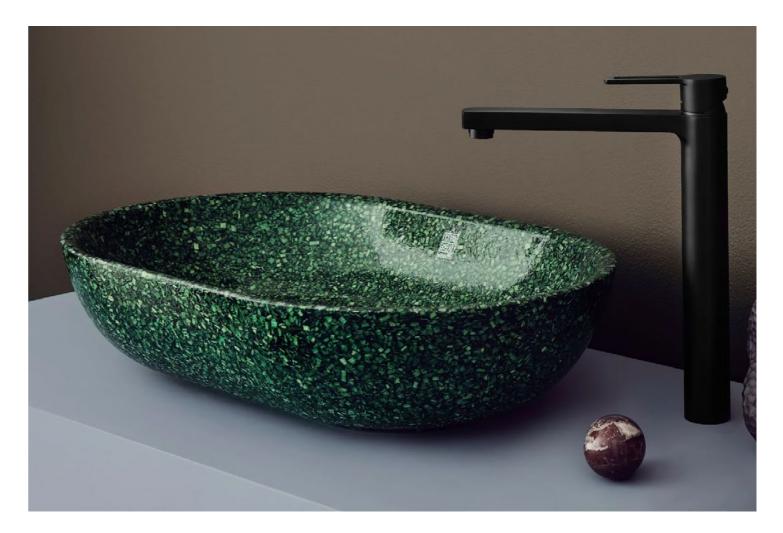
# **Wood Chip Sanitary Ware**

#### Woodio

Waterproof, impact-resistant, dirt-repellent material made of 70% wood chips, 30% resin binder.

Comes in panels as well as specific sanitary ware products.

Significantly less CO<sub>2</sub> than ceramic or stone due to low-energy, no-firing production.







## **Seaweed Panels**

#### SeaWood by BlueBlocks

Panels crafted from brown seaweed - 100% natural and compostable.

Like eelgrass seaweed absorbs CO2 during growth, storing carbon in the material.

Can be used for interior wall panels, acoustic panels, furniture, veneer finishes etc.







## The Future

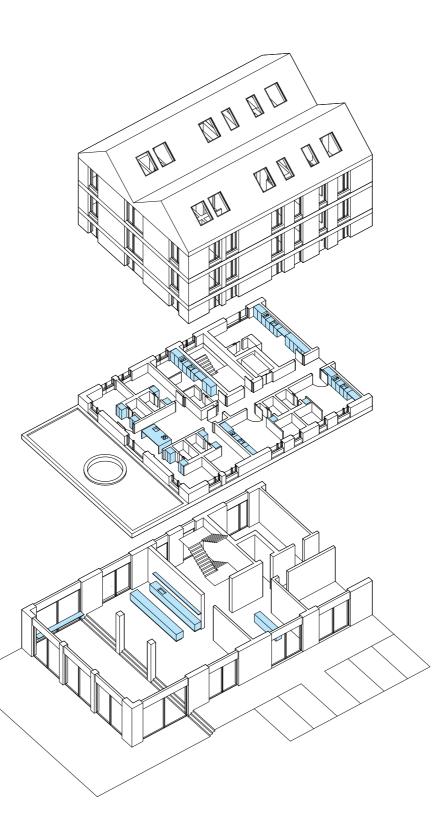
## **Building Systems**



DLT



Biobased building systems



Hemp blocks



Low Carbon Concrete

Monolithic clay blocks

## **DLT**

#### Eurban

Similar to CLT but no adhesives needed.

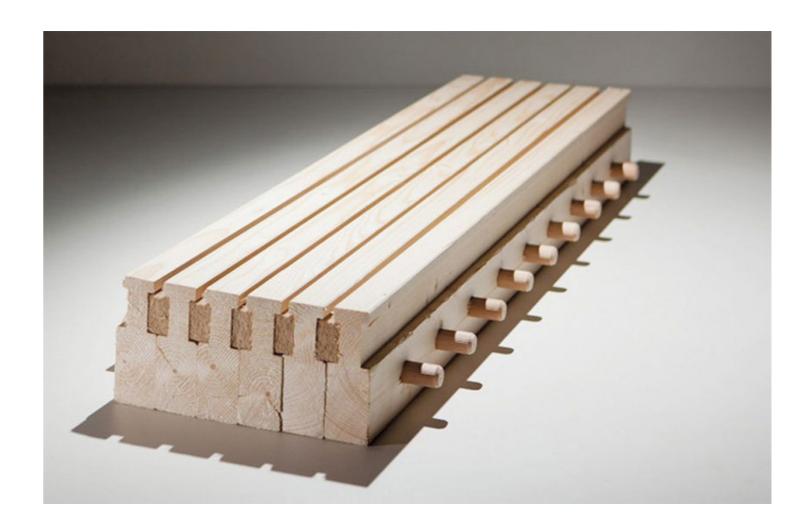
A method using hardwood dowels to join softwood planks without adhesives, nails, or screws.

No synthetic materials - 100% natural - no bad fumes.

Like any other wood DLT panels stores CO<sub>2</sub>, lowering greenhouse gas emissions over the building's lifespan.

Low-grade timber can be used which supports sustainable forest management and reduces waste by using fast-growing or lowgrade species.

Grooved finish can easily be achieved - soft materials in grooves can achieve good acoustic properties.







# **Natural Building System**

#### Adept Modular

Bio-based materials and precision-engineered components to create low-carbon, energy-efficient buildings designed for disassembly and reuse.

Can be used for floors, walls, ceilings and roofs.

Incorporates hemp and wood-fibre, renewable resources with lower embodied carbon.

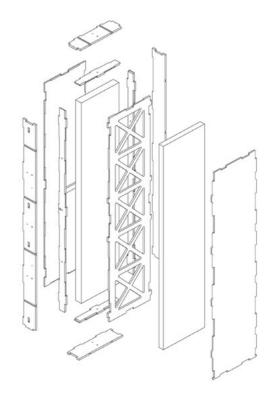
Sequesters more CO<sub>2</sub> than is emitted during production and construction.

Kit-of-parts approach enables easy disassembly, reuse, and reduced construction waste.

Energy efficiency – high thermal performance and moisture regulation reduce energy consumption and improve indoor comfort.







# Straw Wall System

#### EcoCocon

Another modular building system with natural materials

Made of straw and timber, 98% renewable materials.

Sequesters more CO<sub>2</sub> than emitted during production.

Fire resistance – clay-plastered panels: 120 min; bare straw segments: 30 min.

11 storey building has been built in Sweden.







#### **Monolithic Blocks**

#### Porotherm

Clayblocks are precision-engineered, multi-cellular clay blocks for sustainable, high-performance wall construction, offering excellent thermal, acoustic, and fire performance.

Cellular structure means very good U-values.

~30% of materials are alternative, recycled, or secondary sources

Monolithic construction means less labour. Only one layer instead of cavity of three layers (brick, insulation, blocks)

150 years lifespan.

Thin mortar means very little water used at installation.

Low embodied carbon – immediate reductions in carbon impact compared to traditional blockwork.



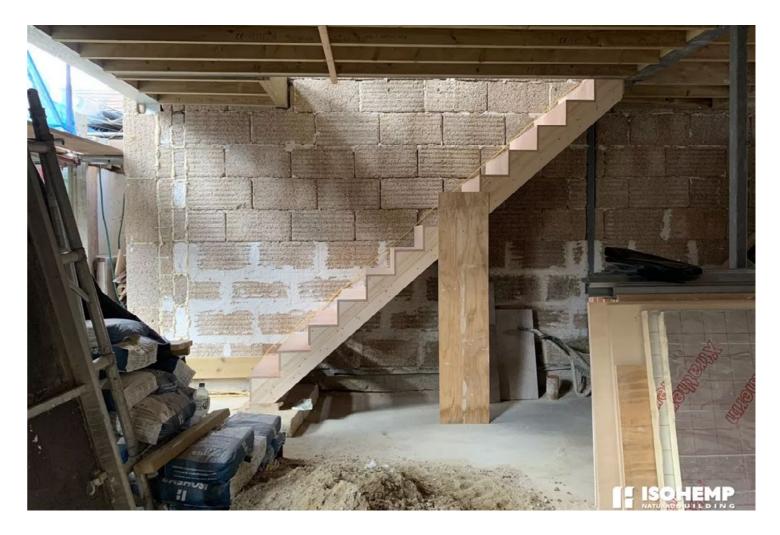


# **Hemp Blocks**

#### IsoHemp

Hemp Blocks are a great alternative to blockwork. They are pre-cast masonry units made from hemp and lime, offering a sustainable alternative with excellent thermal and acoustic performance and low environmental impact.

Fully recyclable and biodegradable, supporting circular economy principles.







## **Low Carbon Concrete**

#### Various

**Low-Carbon Concrete** – concrete manufacturers can significantly reduce the carbon footprint of their products through:

- changes in fuel sources
- cement substitution
- carbon capture technologies.

Depending on implementation, these strategies can lower concrete's carbon footprint by up to ~70%.







#### Conclusion

#### Why use greener materials

#### Why Developers Should Invest in Sustainable Materials

**Future-Proofing:** Regulations are moving toward mandatory sustainability — early adoption avoids future penalties.

Higher Asset Value: Green buildings often sell/rent at premium rates.

Investor & Lender Appeal: ESG (Environmental, Social, Governance) standards are increasingly important in securing funding.

Lower Lifecycle Costs: Energy-efficient and durable materials save owners money long-term.

Resilience: Sustainable materials can make buildings more resistant to climate change impacts.

Positive Public Image: Enhances brand credibility and attracts eco-conscious buyers/tenants.

# Thank you!